



JEWELRY POLISHING

ALL METALS*

HOW TO SHAPE & POLISH

SETUP



1 Apply Abrasives onto BACKPADS.



2 Apply Scratch Eraser on BACKPAD



3 Apply and Prepare FELT DISC



SAFETY FIRST! Always wear eye and respiratory protection.

FOLLOW STEPS FROM TOP TO BOTTOM to take ROUGH metal to a POLISH

Step 1

GRIND and SHAPE the piece

Use 3M™ PURPLE CERAMIC abrasive to remove sprues from castings, grind or shape your piece.

1 PURPLE CERAMIC
Item# AC-13120-6



Step 2

REMOVE SCRATCHES & PRE-POLISH

Use 3M™ EXL SCRATCH-ERASER abrasive to rub off scratches, scuff marks and porosity, all without removing material!

2 SCOTCHBRITE EXL
Item# S-3601



Step 3

POLISH

Use SEE-THRU FELT DISC for crisp, precise polishes. Use WITH compound.

3 FELT DISC
Item# B-301



Apply COMPOUND on FELT DISC & BUFFING WHEEL

Item#: C-103

Step 4a

BUFF TO A HIGH-POLISH

Use COTTON BUFFING WHEEL for a show-quality shine on your pieces. Use WITH compound.

4a BUFFING WHEEL
Item# B-9335



Twist onto the spindle to **INSTALL**

Step 4b

POLISH DETAILS AND PLATING

Use 3M™ RADIAL BRUSH to polish hard-to-reach details and reliefs.

Safe for rhodium plating. Does NOT damage stones.

Use **WITHOUT** compound.

4b RADIAL BRUSH
Item# R-341-1



Bristles must **sweep**, not grab, when spinning.

KEEP YOUR FINGERS CLEAN AND PROTECTED

Use 3M™ SELF-ADHERING VETRAP™ to keep fingers and nails clean! Simply cut to size, wrap over and around.

Don't overtighten so you can re-use your "finger caps"!

Replacement item#: T-10G



* Except Carbides