

# GLASS & ENAMEL POLISHING ADD-ON KIT K-1006



**SAFETY FIRST!**  
Always wear eye and respiratory protection.

## HOW TO SHAPE & POLISH

**FOLLOW STEPS FROM TOP TO BOTTOM** to take **ROUGH** enamel to a **POLISH**

**ANIE'S TIP:** For best results, follow ALL steps THOROUGHLY & inspect your piece after each step.



### Step 1

**STEP 1 VERY FAST GRINDING & SHAPING of your piece**  
Use **3M Flex-Diamond (X COARSE)** abrasive for VERY AGGRESSIVE material removal.  
**Speed:** High speed with water

**1** X COARSE  
Item # D-36074-1

**STEP 1b (ALTERNATIVE)**  
Use **3M Microfinishing Diamond (COARSE)** abrasive for more gradual material removal.  
**Speed:** High speed with water

**ALT 1b** COARSE  
Item# D-3074-2



### Step 2

**STEP 2 REFINE the shape and remove scratches:**  
Use **3M Microfinishing Diamond** abrasives to finalize the shape and remove any leftover scratches.

**2a** MEDIUM  
Item # D-3045-2

**STEP 2b (ALTERNATIVE)**  
Use for more gradual scratch removal.

**ALT 2b** FINE  
Item# D-3030-2

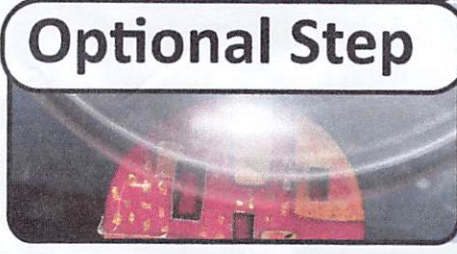


### Step 3

**FINAL STEP HIGH-POLISH your piece:**  
Glass can be polished easily with the **FELT DISC**.  
**Speed:** High Speed. **DO NOT USE WATER**

**3** FELT DISC  
Item # B-301

Use with **COMPOUND** Item#: C-103



### Optional Step

**OPTIONAL FINAL STEP: POLISHING**  
You can also use **3M Cerium Oxide** to get a final polish. Try this after step 2c.

**OPTIONAL 3** FINAL STEP:  
Cerium Oxide  
Item # AT-13000-2

**WARNING:** Do NOT use on porous surfaces  
**Speed:** Very Slow (with a lot of water)  
**Pressure:** Use gentle but consistent pressure.



## TO REMOVE SCRATCHES OR CHIPS from FINISHED stones

Repairing scratched or chipped pieces is similar to working on rough glass.

For DEEP Scratches: Start at **Step 2b** then continue up to **FINAL STEP 3** or **OPTIONAL 3**

For LIGHT scratches, try the polishing steps directly: **FINAL STEP 3** or **OPTIONAL 3**