

JOOLOOTOOL

USER GUIDE

by *Annie*

JEWELER,
INVENTOR
AND CEO

PROFESSIONAL
FINISHING
JUST GOT
EASIER

SEE-THRU
TECHNOLOGY

3M
ABRASIVES



Lots of
project
ideas
inside!

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LIKE!  [JOOLOOLOFFICIAL](#)

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HI! I'M ANIE.

Thank you for purchasing the JOOLTOOL™, the most innovative and versatile benchtop finishing system!



I grew up working as a bench jeweler at my father's manufacturing business. After learning to work the hard way, I felt the need to create my own tools to make the process easier, safer and more productive.

A few years later, this inventive spirit led me to design the JOOLTOOL™ and my patented See-Thru Technology. I developed it for people like you and me, who need one tool to do it all. The JOOLTOOL™ lets you polish quicker, grind cooler and sharpen with precision, all while leaving a professional-quality finish!



Anie working as a young bench jeweler



Creating a whole new tool category is no easy task, so I chose the 3M Company as my main partner. We both share a passion for innovation and quality. Their industrial-grade abrasives are a perfect match for our rugged JOOLTOOL™.

The JOOLTOOL™ is intuitive and easy to learn: keep reading to get started and see **"ANIE'S TIPS"** throughout this guide. Want to become a JOOLTOOL™ master? Watch my LIVE shows on YouTube and Facebook!

Stay in touch; my team is always here to help you.

Sincerely,

Anie

PRESIDENT & CEO

WATCH MY LIVE SHOWS

YouTube CHANNEL **JOOLTOOLUSA**
 LIVE FACEBOOK **JOOLTOOLOFFICIAL**

Join our welcoming **JOOLTOOL Community** on Facebook, check out my fun posts on Instagram, watch instructional videos on YouTube and more!



TABLE OF CONTENTS

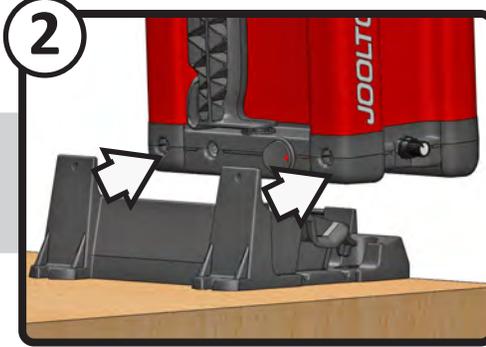
QUICK-START	p.4
IMPORTANT TIPS	p.5
SAFETY	p.6
SAFETY SHUT-OFF FEATURE	p.7
TECHNICAL INFO	p.8
ABRASIVE QUICK-REFERENCE	p.9
ABRASIVES, BACKPADS & CUSHIONS	p.10
USE & MAINTENANCE	p.11
DRAWER, HOOD & ATTACHMENTS	p.12
PORTABLE & HORIZONTAL MODES	p.13
TOOL REST - CHISEL SIDE	p.14
TOOL REST - DRILL BIT SIDE	p.15
SHARPENING BASICS	p.16
SHARPENING & TOOLMAKING STEPS	p.17
FELT DISC & CARE TIPS	p.18
METALWORKING STEPS	p.19
HARD & SOFT LAPIDARY (STONES OF ANY HARDNESS UP TO 9.5 MOHS, MINERAL CRYSTAL, HARD GLASS & MORE)	p.20
SOFT LAPIDARY (STONES AT OR BELOW 7.5 MOHS)	p.21
FLAT TOP DISCS FOR HARD & SOFT STONES + GLASS BOTTLES	p.22
FLAT TOP DISCS FOR SOFT STONES + GLASS BOTTLES	p.23
“FLAT” POLYMER CLAY & RESIN + FLAT PLASTIC WATCH CRYSTAL (FLAT OR DETAILED PIECES)	p.24
“ROUND” POLYMER CLAY & RESIN + DOMED PLASTIC WATCH CRYSTAL (DOMED OR ROUND PIECES)	p.25
GLASS WATCH CRYSTAL + WATCH CASE & BAND FINISHING	p.26
SAPPHIRE WATCH CRYSTAL	p.27
ENAMEL / FUSED GLASS / LAMP WORK	p.28
JOOLTOOL HD FLEXSHAFT	p.29
DIAMOND MANDREL & POPULAR ACCESSORIES	p.30
3M BRUSHES & SCRUBBY WHEELS	p.31
TROUBLESHOOTING	p.32
WARRANTY	p.33
TRAVEL TIPS	p.34
PROJECT EXAMPLES	p.35
ABRASIVE CHART	(BACK COVER)



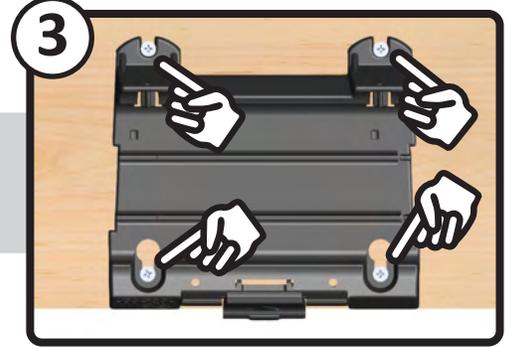
SECURE THE BASE



- a** Press EJECT BUTTON to release the tool from the BASE DOCK
- b** Lightly tilt machine upwards



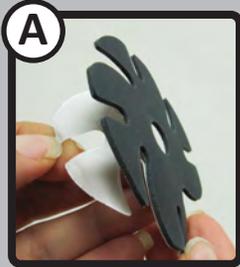
- 2.1** Slide machine off ALIGNMENT PINS to detach from BASE DOCK
- 2.2** To re-attach after Step 3:
 - Align and slide tool onto PINS.
 - Push down until HOOK snaps in place.



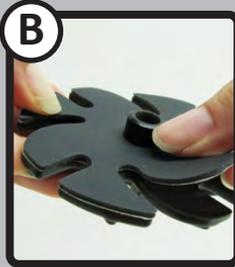
- Set the BASE close to edge of bench or table and secure with screws of your choice. Refer to 4 locations shown above. *If setting on a glass surface, use the pre-installed rubber "feet" at all 4 corners of the base.*
- Re-attach machine onto base, see Step **2.2**

SETUP ABRASIVES

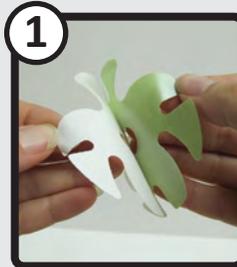
Some Abrasives may need a Cushion Pad
Fine Grades such as Trizact or Diamond



Remove protective film from Cushion.



Align See-Thru design with Backpad and press firmly to adhere.



Remove protective film from abrasive



Align See-Thru design with Backpad slots and press firmly to adhere.

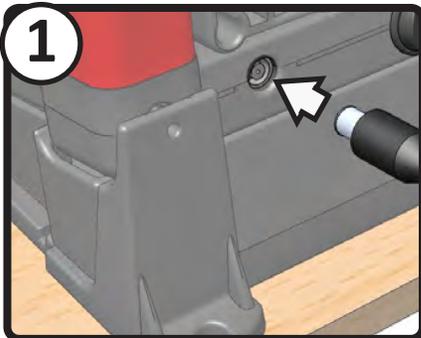


With abrasive side DOWN, place the disc onto your Jooltool Spindle.



Twist the disc assembly onto your Jooltool Spindle. Twist until locked, but do NOT overtighten.

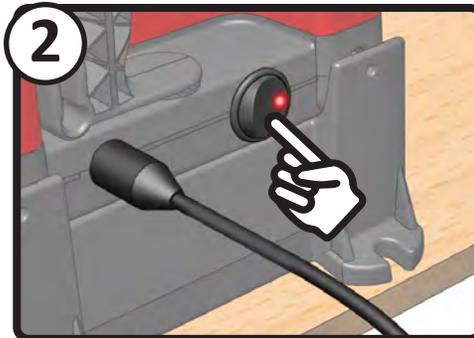
CONNECT



- a** Connect the power supply to the rear of your Jooltool as shown,
- b** Connect powercord into an electrical outlet.



POWER ON

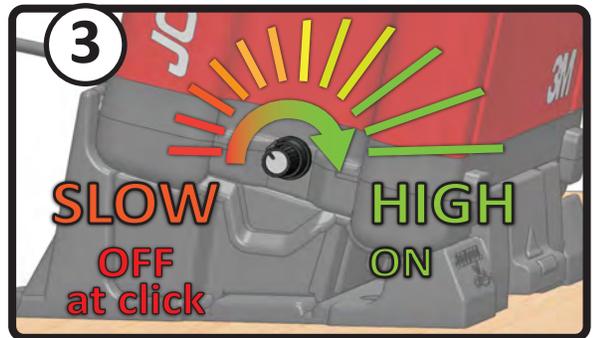


Turn the REAR POWER SWITCH ON.



Do **NOT** use the rear power switch to turn the machine OFF while the disc is spinning.

ADJUST SPEED



Turn knob **clockwise (ON)** and increase speed:

1/4 turn is **SLOW** speed.

Halfway is **MEDIUM** speed.

3/4 turn and beyond is **HIGH** speed.

Turning **Counterclockwise** reduces speed and turns the machine **OFF** (audible and tactile click).

1



DO NOT PUSH HARD WHEN WORKING

PUSHING HARD WILL QUICKLY WEAR OUT YOUR ABRASIVES AND MAY TRIGGER THE MACHINE'S SAFETY SHUT-OFF FEATURE. REPEATED SAFETY SHUT-OFFS MAY CAUSE LONG-TERM DAMAGE TO THE INTERNAL COMPONENTS OF YOUR JOOLTOOL MACHINE.

ANIE SAYS ON HER LIVE SHOWS:
"NO PUSHY PUSHY!"



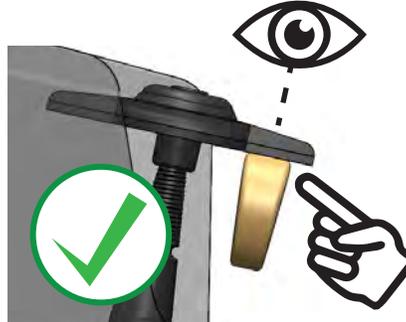
2

WORK IN THE MAIN SEE-THRU AREA OF THE SPINNING DISC

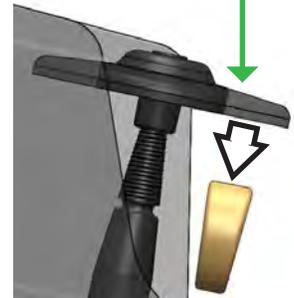
WHEN DONE: DROP (LOWER) THE WORKPIECE DOWNWARD, AWAY FROM THE DISC



TOP QUARTER VIEW



SIDE VIEW



SIDE VIEW

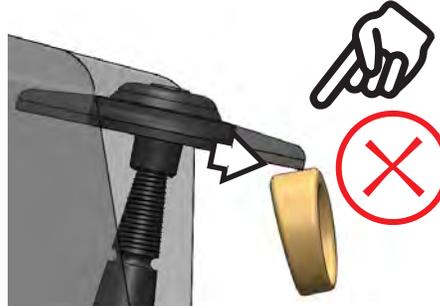
3

DO NOT WORK ON THE EDGE OR SLIDE OFF THE EDGE OF THE SPINNING DISC

SLIDING OFF THE DISC MAY CAUSE UNWANTED STRIATIONS ON THE FINISHED PIECE AND DAMAGE YOUR ABRASIVES



TOP QUARTER VIEW



SIDE VIEW

ANIE SAYS :
"NO SLIDY SLIDY!"

4

DO NOT USE THE REAR POWER SWITCH TO TURN THE MACHINE OFF WHILE IT'S SPINNING

USE THE SPEED CONTROL KNOB FOR REGULAR ON/OFF OPERATION WHEN WORKING.

USE THE REAR POWER SWITCH TO TURN THE TOOL OFF TO PREVENT ACCIDENTAL STARTING WHEN IT IS UNATTENDED.





WARNING: Read all safety warnings and all instructions and save them for future reference.
Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

1) WORK AREA SAFETY

- a) Keep work area clean and well lit. Cluttered or dark areas invite accidents.
- b) Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes
- c) Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

2) ELECTRICAL SAFETY

- a) Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plug and matching outlets will reduce risk of electric shock.
- b) Avoid body contact with earthed or grounded surfaces, such as pipes, metal worktops, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- c) Do not expose the Jooltool to rain or wet conditions. Water entering a power tool increases the risk of electric shock.
- d) Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the Jooltool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- e) When operating the Jooltool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- f) If operating the Jooltool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock. NOTE The term "residual current device (RCD)" may be replaced by the term "ground fault circuit interrupter (GFCI)" or "earth leakage circuit breaker (ELCB)".

3) PERSONAL SAFETY

- a) Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
- b) Use personal protective equipment. Always wear eye protection. Protective equipment such as dust mask, non-skid safety shoes or hearing protection used for appropriate conditions will reduce personal injuries.
- c) Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying the power tool with your finger on the switch or energizing power tools that have the switch ON invites accidents.
- d) Remove any adjusting key or wrench before turning the power tool ON. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e) Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- f) Dress properly. Do not wear loose clothing or jewelry. Keep your hair, clothing and gloves away from moving parts. Even with built-in safety features, loose clothes, jewelry or long hair can be caught in moving parts.
- g) If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.

4) POWER TOOL USE AND CARE

- a) Do not force the power tool. Use the correct attachment, accessory, abrasive and speed setting for your application. The correct attachment, abrasive and speed setting will do the job better and safer at the rate for which it was designed.
- b) Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c) Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
- d) Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- e) Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- f) Keep parts, abrasives & accessories clean and always replace worn parts, abrasives & accessories. New parts, abrasives and accessories perform better and provide better control when working on your workpiece.
- g) Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

5) SERVICE

- a) Have your Jooltool serviced by a qualified repair person using only identical replacement parts. *This will ensure that the safety of the Jooltool is maintained.*
- b) If the Jooltool power adapter is damaged, it must be replaced by an original Jooltool power supply unit.
- c) If only the Jooltool power cord is damaged, it must be replaced by a cord of the same exact type, gauge and rating.

The JOOLTOOL is renowned for its innovative versatility and the exceptional results it provides. It is also one of the safest benchtop finishing tools in the world.

Every JOOLTOOL machine has a built-in electronic safety shut-off feature which helps prevent injuries and damage to the equipment. This feature is akin to a torque-sensing system. Whenever the user applies excessive pressure beyond the engineered limits of the spinning abrasive or wheel, the machine protects the user via two components:

1. ELECTRONICS MODULE

The electronics module located at the base of the main body of the JOOLTOOL machine unit has a built-in, interchangeable fuse. This is a secondary level of protection and may rarely be triggered during normal use. If needed, the fuse is replaceable. This feature is only accessible once the bottom cover has been removed by an approved JOOLTOOL service technician (recommended).



Fuse

2. POWER ADAPTER

The power adapter is often the first stage in assuring user safety by providing overload protection. This critical part has been specially designed to meet the stringent new IEC60335 CE safety standards for peace of mind.

- Upon sensing extreme pressure which creates a surge of electrical current, the adapter acts as a circuit breaker to prevent harm to the user and the JOOLTOOL machine unit.
- When this feature has been triggered, the LED indicator on the adapter will shut off; this is a resettable state. See ADAPTER RESET INSTRUCTIONS below.

When either of these two safety components have been triggered, the JOOLTOOL machine will be temporarily inoperable until the ADAPTER RESET has been performed or the fuse has been replaced, as needed.

ADAPTER RESET INSTRUCTIONS

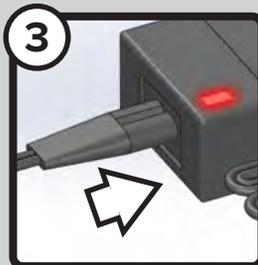
Perform these steps if the LED indicator light on the POWER ADAPTER is no longer lit while plugged in.



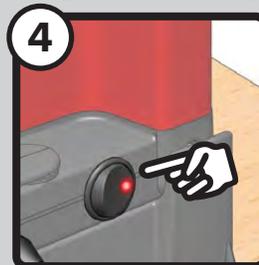
Turn the speed control knob **counterclockwise** to turn the machine OFF until you hear a "click".



Unplug the power cord from the adapter. Wait 5 seconds. The LED indicator light should be OFF now.



Plug the mains power cord back into the adapter. The LED indicator light should be ON if plugged into a power outlet.



If equipped, check the ON/OFF switch at the rear of the machine. The LED should be ON now.



Turn the speed control knob **clockwise** to turn the machine ON and test at various speeds. RESET IS COMPLETE!

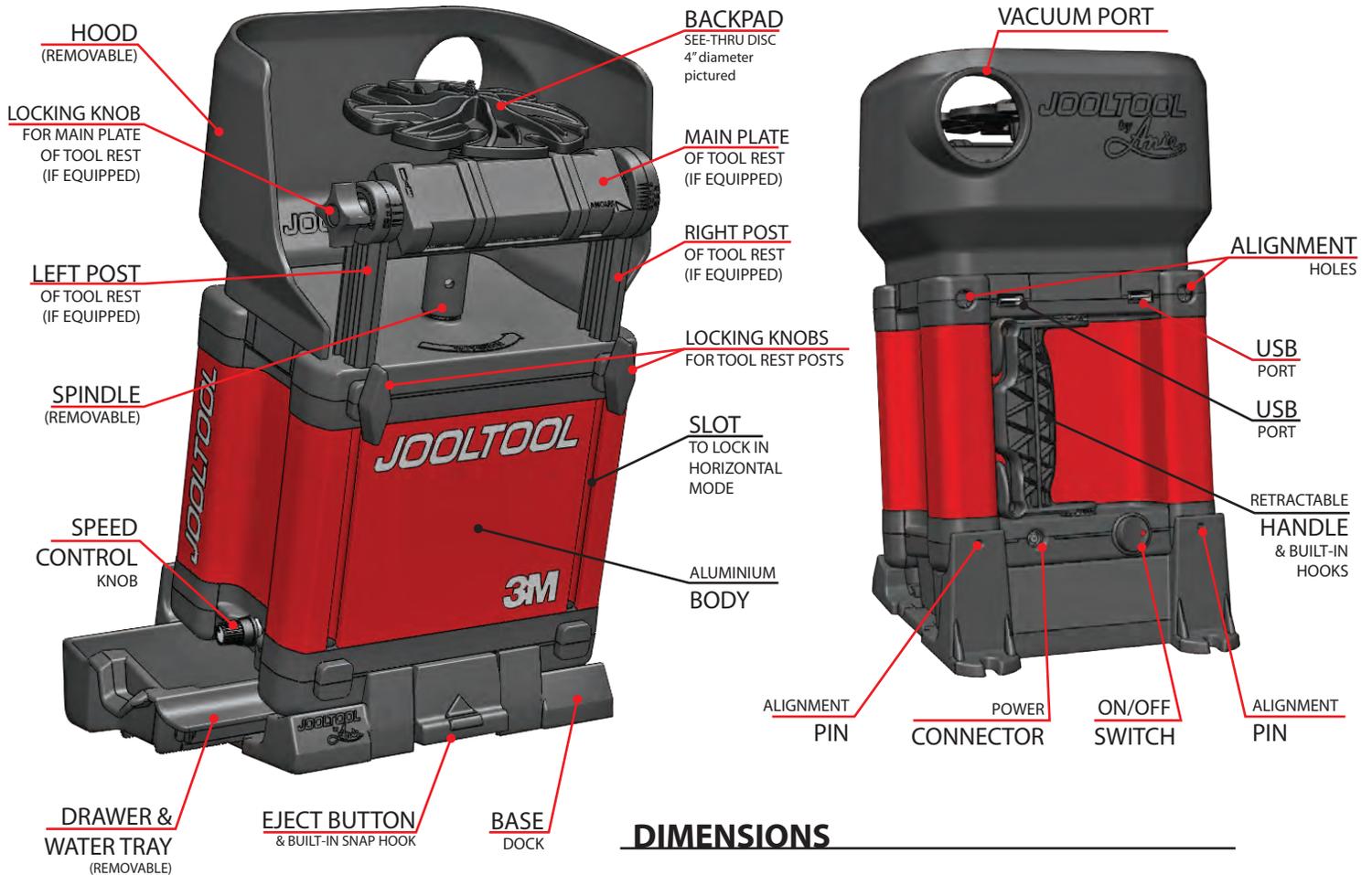
TO AVOID ABUSING AND DAMAGING THE SAFETY FEATURE:

- Use gentle but consistent pressure while working on the JOOLTOOL; 3M abrasives require very little effort to provide great results. Move the workpiece continuously & maintain contact with the abrasive for a uniform finish.
- Always ensure the SPEED CONTROL KNOB is OFF before turning the machine ON using the rear power switch.
- Always turn the machine off with the SPEED CONTROL KNOB first.
- Do NOT use the rear power switch to turn the machine OFF while the disc is spinning.

NOTE: THIS PAGE OUTLINES THE PASSIVE SAFETY FEATURES OF THE JOOLTOOL SYSTEM. THESE FEATURES ARE NOT A SUBSTITUTE FOR PROPER WORKPLACE SAFETY PRACTICES. ALWAYS FOLLOW THE POWER TOOL OPERATING INSTRUCTIONS AS THEY APPEAR IN THIS JOOLTOOL USER GUIDE (AND PLEASE USE COMMON SENSE.)

TECHNICAL INFO

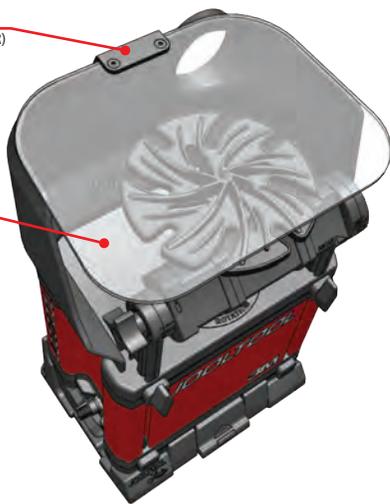
DIMENSIONS AND SPECIFICATIONS



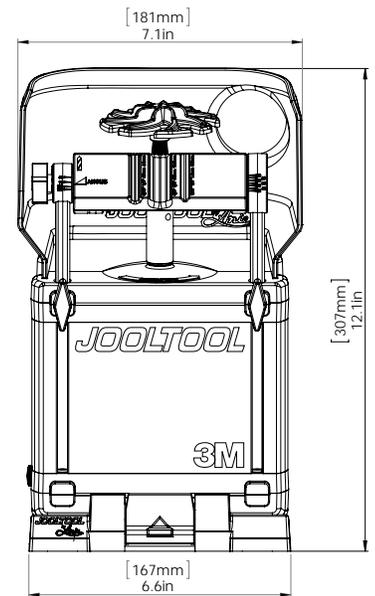
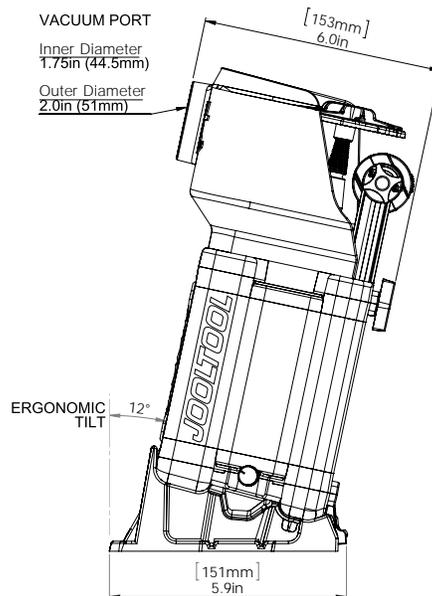
DIMENSIONS

VISOR HINGE (IF EQUIPPED WITH VISOR)

VISOR (OPTIONAL)



VACUUM PORT
Inner Diameter 1.75in (44.5mm)
Outer Diameter 2.0in (51mm)



ELECTRICAL SPECIFICATIONS

MOTOR

Constant Voltage: 12.0 V to 19.0V
Current: 3.4A to 5.0 A (19 A max)
Output: 45 W (110 W Max)
Speed: 0-5000 RPM (max) CCW

POWER ADAPTOR

Input Voltage: 100Vac~240Vac (Max 264Vac)
Input Frequency: 50Hz/60Hz

Note: Actual speed may depend on current and load.



GRINDING & FILING

Use **3M™ PURPLE CERAMIC** abrasives for:
 - Sprue removal from castings
 - Grinding & filing your piece

Use **HIGH** speed for 80 Grit, 120 Grit, 220 Grit

Use these with **CUSHIONS** to improve contouring.

- a
- b
- c

CERAMIC
 Item# AC-13080-6
 Item# AC-13120-6
 Item# AC-13220-6



LAPPING & SANDING

Use **3M™ TRIZACT** abrasives for:

- Flat lapping, Knife-edge finishing, Fine Sanding on Metals
 - Light beveling and scratch removal on Glass

Finish with **CERIUM OXIDE** and **FELT DISC** on Glass (p.22)

Anie recommends using CUSHIONS with these grades.

Use **HIGH** speed for metals

Use **SLOW** speed with water for Glass

- a
- b
- c
- d

COARSE
 Item# AT-13035-6
MEDIUM
 Item# AT-13020-6
FINE
 Item# AT-13010-6
VERY FINE
 Item# AT-13005-6



CASTING CLEAN-UP, DEEP SCRATCHES & WATCHES

3M™ EXL SCRATCH-ERASER discs available in 4 grades:

- a **COARSE** Use on VERY ROUGH surfaces for smoothing out deep scratches in metals. Can also be used to sharpen.
- b **MEDIUM** Use on VERY FLAT surfaces for flat "lap" finish on shanks, bezels and channel settings. Cleans Castings and Porosity.
- c **FINE** Use on FLAT or COUNTOUR-SHAPED shanks & surfaces. Cleans Castings and Porosity.
- d **VERY FINE** Use on ROUND & COUNTOUR-SHAPED shanks & surfaces. Use **HIGH** speed.

- a
- b
- c
- d

EXL COARSE
 Item# S-3603
EXL MEDIUM
 Item# S-3602
EXL FINE
 Item# S-3601
EXL VERY FINE
 Item# S-3600



POLISHING

Use **SEE-THRU FELT DISC** for crisp, precise polishes. Use **WITH** compound and **HIGH** speed.

Apply **COMPOUND** on **FELT DISC & BUFFING WHEEL**

FELT DISC
 Item# B-301



FOR FINAL HIGH POLISH

Use **COTTON BUFFING WHEEL** for a show-quality shine on your pieces. For metal, use **WITH** compound and **HIGH** speed.



Twist onto the spindle to **INSTALL**

BUFFING WHEEL
 Item# B-9335



SHAPE & POLISH STONES AND GLASS OF ANY HARDNESS!

This kit uses 3M **DIAMOND** abrasives to take stone/glass from a **ROUGH** state to a **HIGH POLISH** or trim pieces to fit into a bezel. Perfect for agate, quartz, sapphire and more! (See p.20)
 Also works great for removing scratches from Watch Crystal. Includes all necessary Abrasives, Backpads and Cushion Pads

ADD-ON LAPIDARY HARD & SOFT STONE KIT
 Item# K-1001



TAKE YOUR POLYMER CLAY AND RESIN TO A LUSTER!

This kit is perfect for shaping and polishing your favorite polymer clay pieces, from start to finish and get showcase-quality finishes. No more hand filing or melting your pieces with old buffers... Just JOOLTOOL it!

ADD-ON POLYMER CLAY KIT
 See p.22 Item# K-1005

POLYMER CLAY UPGRADE KIT
 See p.23 Item# K-1005-5



ABRASIVES, BACKPADS & CUSHIONS **HOW TO INSTALL AND SAFELY OPERATE**



Warning: motor rotation is COUNTER-CLOCKWISE

Follow all safety instructions shown below

ALWAYS turn JOOLTOOL "OFF" before installing/changing BACKPADS or ACCESSORIES.

NEVER install BACKPADS while the motor is "ON". This can cause personal injury.

ALWAYS install BACKPADS with ABRASIVE side DOWN.

ALWAYS tighten your BACKPADS snugly onto the spindle before use.

ALWAYS use GENUINE JOOLTOOL™ BACKPADS & ORIGINAL spindle.

This will guarantee that your discs will be perfectly centered and give you optimal results.

NEVER use third-party (non-JOOLTOOL™ brand) Spindles.



NEVER use damaged or cracked BACKPADS as they may break apart during use, potentially causing injury.

NEVER place workpiece on top or the side of spinning disc. The disc can eject workpiece and may cause loss of control.

ALWAYS Turn the Jooltool "OFF" if excessive vibration occurs during use. See "TROUBLESHOOTING" for details.

CUSHIONS - SETUP & SAFETY



Use for ABRASIVES that require CUSHION BACKING

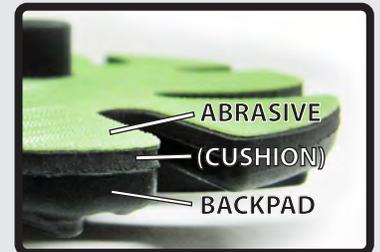
(ex: Polishing Diamond, Trizact™ and other FINE Abrasives)

ALWAYS apply CUSHIONS BEFORE applying ABRASIVES.

ALWAYS remove all protective film from CUSHIONS before applying it onto the BACKPADS.

ALWAYS apply CUSHIONS to flat surface of BACKPADS.

NOTE: DO NOT APPLY CUSHIONS UNDER FELT DISC OR SCRATCH-ERASER ABRASIVES.



ABRASIVES - RECOMMENDED SETUP & SAFETY



Remove all protective film from new ABRASIVE before applying it onto the BACKPAD.

NOTE: Adhesive cures rapidly when ABRASIVE is applied onto BACKPAD.

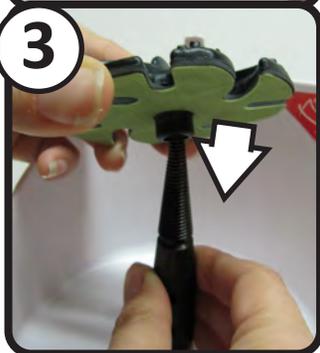
ANIE'S TIP: At first, apply the ABRASIVE very lightly onto the BACKPAD. This will give you the opportunity to make corrections and adjust the SEE-THRU™ pattern alignment if necessary before the adhesive cures. Press firmly to adhere when the SEE-THRU™ alignment is correct.



ALWAYS place abrasive on the FLAT (BOTTOM) surface of the BACKPAD.

ALWAYS install abrasives on the BACKPAD by aligning correctly with the SEE-THRU™ design.

ALWAYS press firmly to ensure full adherence between ABRASIVE and BACKPAD.



HOW TO REMOVE LEFTOVER ADHESIVE FROM BACKPADS: When changing worn abrasives, you can leave the leftover adhesive on the BACKPAD as the new abrasive will likely fuse with it upon use. If you prefer a clean surface, you can remove leftover adhesive by dabbing with the sticky side of your old abrasive or sticky tape. Do NOT use solvents!

ALWAYS change ABRASIVE if it is damaged, torn or is excessively worn.

3M recommends to **DISCARD** an abrasive once it's been removed/unstuck from the BACKPAD as the ADHESIVE on the Abrasive is designed for SINGLE APPLICATION ONLY.

Failure to follow this rule can potentially cause property damage and/or personal injury!

NEVER use an ABRASIVE if it is not adhering to the BACKPAD.

NEVER apply ABRASIVES on BACKPAD when wet.

NEVER use disc if the ABRASIVE has been improperly installed onto the BACKPAD.

Improperly installed abrasive increases risk of property damage and/or personal injury!

NEVER cut, change, or distort the shape of the SEE-THRU™ design on the abrasive.





PLEASE USE COMMON SENSE WHEN WORKING ON THE JOOLTOOL™ SYSTEM

If you are not sure how to accomplish a particular task, please consult us **BEFORE** starting your project. Stay within the Jooltool's designed limits to achieve great results as well as a safe & enjoyable experience.



For best visibility and control, work WITHIN the SEE-THRU™ area of your spinning Backpad.

The JOOLTOOL automatically directs dust and sparks toward the VACCUUM PORT. For a cleaner and safer work area, use a firmly-secured, strong dust collection (vacuum) system.



JOOLTOOL VACCUUM Item# V-FW11



ALWAYS use light, gentle pressure when working.

NEVER use excessive pressure on the disc, the spindle or any attached accessory while using the tool.

ALWAYS work on workpieces of a hand-manageable size or use a proper holding accessory.

NEVER work on workpieces that may get stuck between the Backpad and Hood accessory.

ALWAYS use accessories and attachments for their intended applications.

ALWAYS use only JOOLTOOL™-approved accessories with this JOOLTOOL™ unit.

NEVER use the tool with any accessories that seem damaged or excessively worn.

If in doubt, turn the tool "OFF" IMMEDIATELY and inspect thoroughly. Replace any badly worn or broken accessories.

ALWAYS pay close attention around rotating wheels or discs. Moving parts may cause injury.

NEVER try to stop the discs or wheels with your hands or with any object. Spinning disc may cause injury.

ALWAYS let the tool to come to a complete stop **BEFORE** changing attachments or accessories.

MAINTENANCE

Anie designed the JOOLTOOL™ System to bring you years of service without requiring maintenance. If your unit needs special attention, it should only be performed by an authorized service center or directly by the manufacturer, JOOLTOOL™.



NEVER attempt to repair or service any part of the tool yourself.

Doing so may result in damage to the unit and accessories, electrical shock, injury or death.

CLEANING



ANIE'S TIP: CLEAN YOUR JOOLTOOL REGULARLY TO KEEP YOUR WARRANTY VALID.

Although the JOOLTOOL is designed to work as cleanly as possible, the warranty does not cover neglect. Ex: failure to discard excess dust collected near or inside the motor shaft/bearings.

ALWAYS disconnect power from the tool before cleaning the JOOLTOOL System or Accessories. Wipe clean with a cotton rag or soft brush.

The removable **HOOD** can be washed with soap & water.

ALWAYS remove the **HOOD** before washing!

ALWAYS Dry the **Hood** before re-installing onto the JOOLTOOL™.



NOTE: ALWAYS wear EYE PROTECTION when using compressed air for cleaning.



ALWAYS make sure the electrical connections and switch are clean & dry **BEFORE** powering on.

Wet or Damp connections or electrical components may result in electrical shock, injury or death.

NEVER insert rigid objects through openings or electrical connections in an attempt to clean.



NEVER use cleaning agents/solvents that may damage plastic parts: gasoline, ammonia-based cleaners, chlorinated solvents, carbon tetrachloride (brake cleaner), some paint thinners and others.

STORAGE DRAWER & WATER TRAY



1 Pull the tab under the speed control switch to slide the DRAWER out from under your Jooltool. Push to slide in. Great for storing small items!



2 The drawer transforms into a handy water tray. Slide it completely off the tool, then mount it by inserting the 2 locator pins into the 2 holes at the top of the Jooltool.



3 The drawer/water tray can hold water for quick access to lubrication when performing lapidary work.

WARNING! DO NOT OVERFILL!
WATER CONTACT WITH WIRES MAY CAUSE RISK OF ELECTRIC SHOCK!

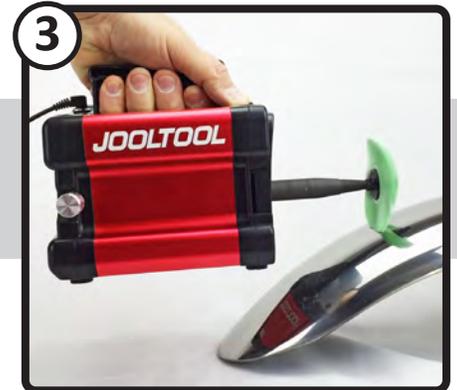
HOOD REMOVAL



1 Push OUT on both sides of the hood.



2 Slide the Hood out and away from the Jooltool. Reverse steps 1 & 2 to reinstall (Center the rear tab, pull towards you, snap tabs back into their slots)



3 With the Hood removed, you can now work on very large items and have even more freedom with the flexshaft & accessories (see below).

USB PORTS



The 2 convenient rear USB ports can power LED lights or charge your mobile devices. **Anie recommends to keep your machine stationary while charging.**

TOOL REST

(may be sold separately)



Use the Tool Rest to get sharp and precise angles on chisels & drill bits. (see "TOOL REST CHISEL SIDE" & "TOOL REST DRILL BIT SIDE" in this guide)

Item# TR-1

FLEXSHAFT & ACCESSORIES

(may be sold separately)



The Flexshaft attaches to heavy-duty Handpieces to use Dremel-type bits, Drilling burs, power carvers, sanders and more... (see "Jooltool HD FLEXSHAFT" in this guide)

Item# K-FH33



WARNING:

NEVER USE THE JOOLTOOL WITH SEE-THRU BACKPADS IN HORIZONTAL OR PORTABLE MODES! THESE MODES ARE ONLY FOR USE WITH 3M RADIAL BRISTLE BRUSHES & PURPOSELY DESIGNED ACCESSORIES. ALWAYS DOCK THE TOOL VERTICALLY ON ITS BASE WHEN USING SEE-THRU BACKPADS! NEVER TRY TO SHARPEN WITH SEE-THRU DISCS WHILE IN HORIZONTAL OR PORTABLE MODES, THIS NULLIFIES THE SEE-THRU EFFECT AND CAN CAUSE YOU TO LOSE CONTROL OF THE WORKPIECE. FAILURE TO FOLLOW THESE DIRECTIONS CAN RESULT IN PERSONAL INJURY OR PROPERTY DAMAGE!



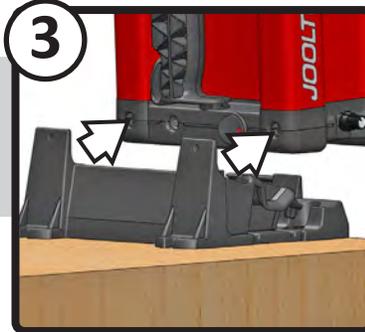
PORTABLE MODE



1 Press EJECT BUTTON to release the tool from base.



2 GENTLY tilt machine upwards



3 Slide machine away from ALIGNMENT PINS to fully detach from docking base.



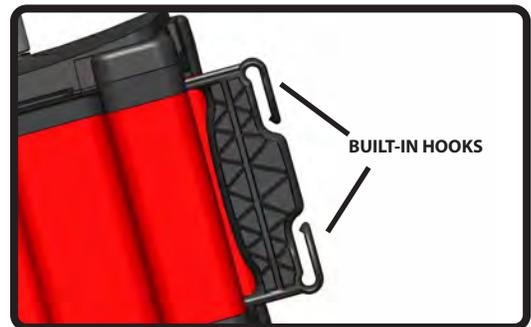
4 Use the retractable handle at the rear of your JOOLTOOL to work in PORTABLE mode.



5 Use the PORTABLE mode for sanding or polishing large items such as silver trays, furniture, hardware, and more.



6 The Jooltool is also great for removing scratches from headlight lenses and gently buffing clear-coated surfaces using slow speed settings.



The Handle has 2 convenient built-in hooks. You can hang the JOOLTOOL upright or upside-down, wherever you see fit. Perfect when using the Flexshaft accessory!

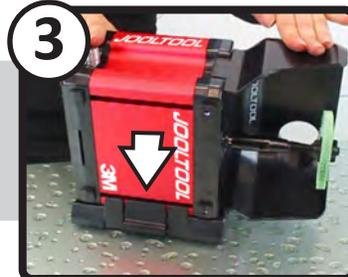
HORIZONTAL MODE



1 Undock the Jooltool from its base per steps above (1 to 4)



2 Set the Jooltool to its side and align the Holes at the rear of the Tool with the ALIGNMENT PINS on the BASE. Speed control switch will be pointing upward when properly docked.



3 Press DOWN to lock in position, front HOOK will snap into the SLOT of the JOOLTOOL body. To reset Vertical Mode, press EJECT then reverse steps 1 & 2.



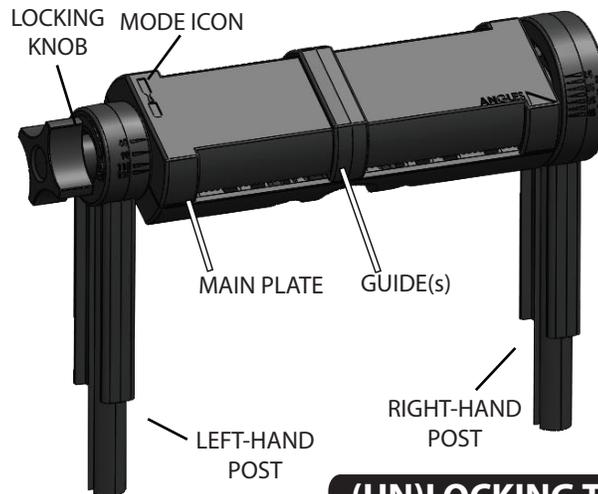
4 This is a classic, bench style of polishing and finishing. NOTE: The Vacuum Port is fully functional in both Horizontal & Vertical modes.

MULTIPLE FUNCTIONS

The Tool Rest has a rotating MAIN PLATE which has 2 sides/functions:

-One side helps set bevel angles on square-edged Tools such as Chisels

-The other side helps you sharpen Drill Bits to precise degrees.



INSTALL THE TOOL REST



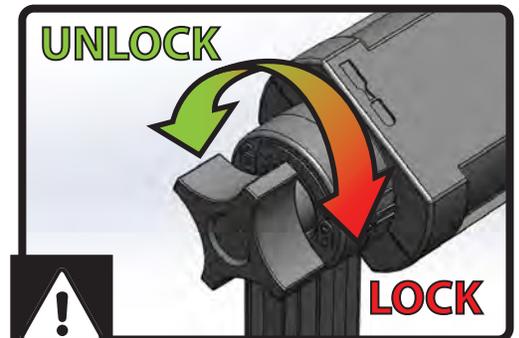
Slide the Posts into the mounting holes as shown. **Locking knob will be on left-hand side when properly mounted.**

Spacers ("S") provide additional height if needed. Contact us for availability.



Lock the Tool Rest in place by tightening the post locking screws (Turn Clockwise to lock)

(UN)LOCKING THE PLATE

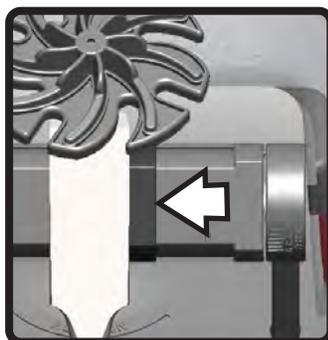


UNLOCK MAIN PLATE **BEFORE** ROTATING Turn knob counterclockwise to loosen, but do NOT unscrew completely. Failure to unlock before rotating may result in permanent damage to the Tool Rest. LOCK MAIN PLATE **AFTER** SETTING ANGLE Turn knob clockwise to lock the position, but do NOT overtighten.

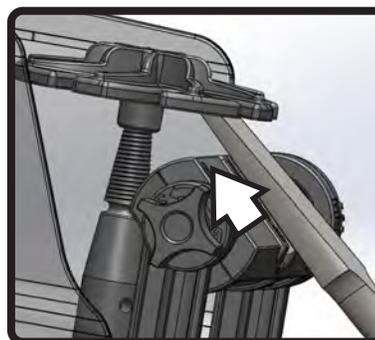
CHISEL / FLAT-BLADE SIDE



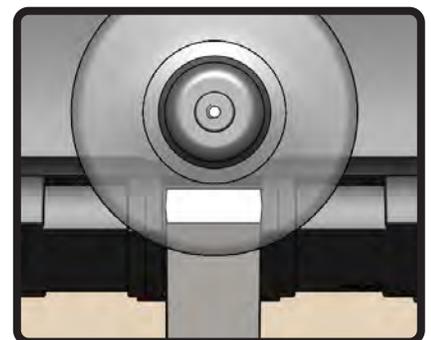
Rotate the main PLATE to set the desired angle by aligning indicators on RIGHT-HAND post with the ANGLER indicator. Lock with LOCKING KNOB



For precise & even angles, slide the Guides to the corresponding width of your tool. Make sure the full face to be sharpened is in contact with the abrasive. Tool must slide in/out freely.



Sharpen the Chisel by sliding the cutting edge it into the spinning disc. Use coarse grades such as **3M Purple Ceramic** for regrinding a damaged edge. Use fine grades (**3M Trizact™**) for honing existing bevels.

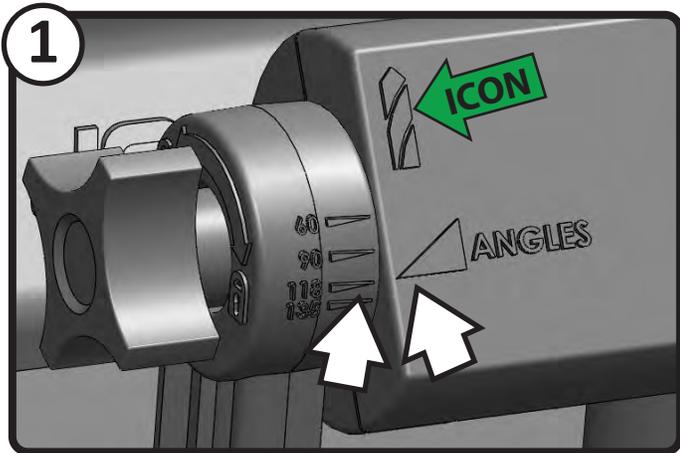


Always make uniform contact with the spinning abrasive. Use coarse abrasives to re-grind edges and fine abrasives to polish. When done, slide the Chisel away from the disc and turn the JOOLTOOL OFF.

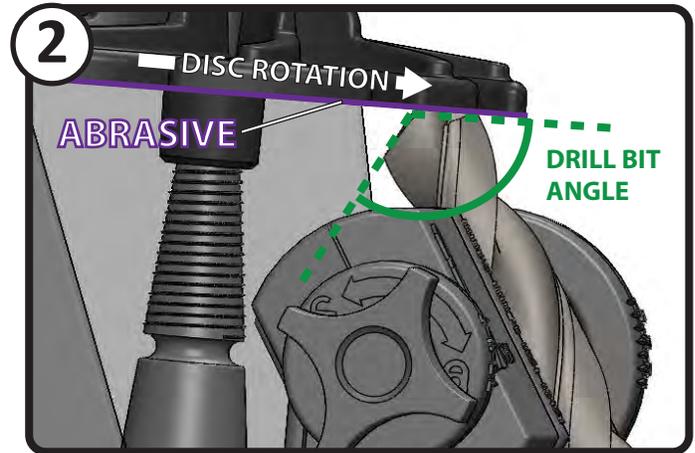
SEE DEBURRING INFO ON NEXT PAGE

TOOL REST - DRILL BIT SIDE

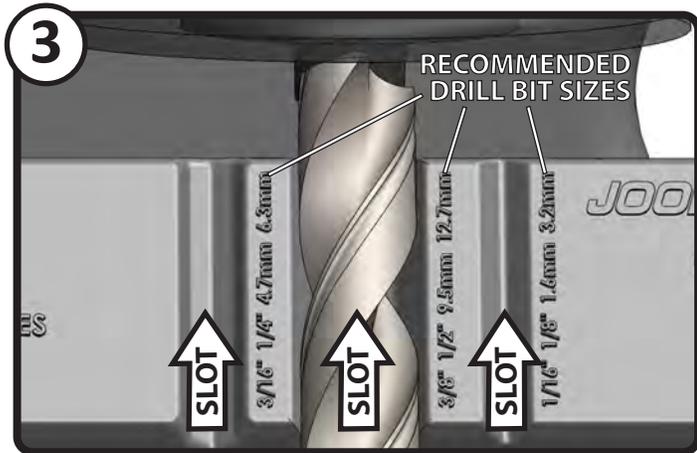
HOW TO SHARPEN COMMON DRILL BITS



1 Rotate the main PLATE to the DRILL BIT side (ICON). Set the desired angle by aligning indicators on LEFT-HAND post with the ANGLER indicator. The most common setting is 118 degrees Lock with LOCKING KNOB.

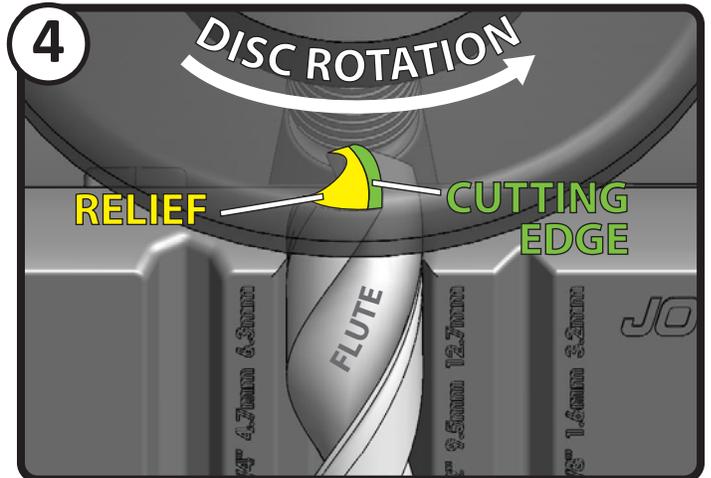


2 The resulting **drill bit angle** will be as set in STEP 1. Use coarse grade abrasives such as **3M Purple Ceramic** to regrind damaged bits. Use **3M Trizact™** for honing edges. **Tip: Use 3M Diamond Abrasives for Carbide Bits.**

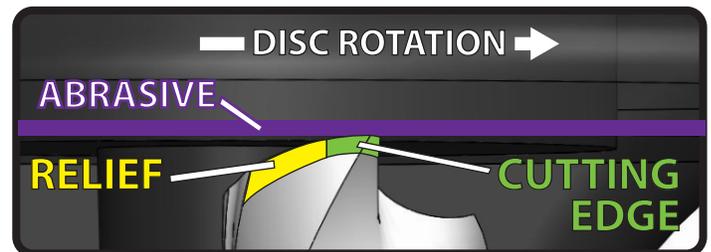


3 Select the guide slot of corresponding Bit diameter. Sizes shown next to SLOTS are recommendations. Slide the drill bit into the spinning disc. Ensure a secure, flat contact with the full length of the slot.

NOTE: Do not sharpen the FLUTES, see "DEBURRING" below.



TOP VIEW



SIDE VIEW

4 Rotate the drill bit on its main axis to sharpen all **CUTTING EDGES**. Make sure each cutting edge is higher than its **RELIEF** (back of the flank). This will ensure the bit cuts well and extracts drilled material properly. Slide the bit along the slot, away from the disc and turn the JOOLTOOL OFF when done.

DEBURRING DRILL BITS & OTHER TOOLS



(OPTIONAL) Use **3M Radial Brushes** (6 & 1 Micron) to sweep the burr away from the cutting edge or flute.

6 Micron
Item# R-362-6

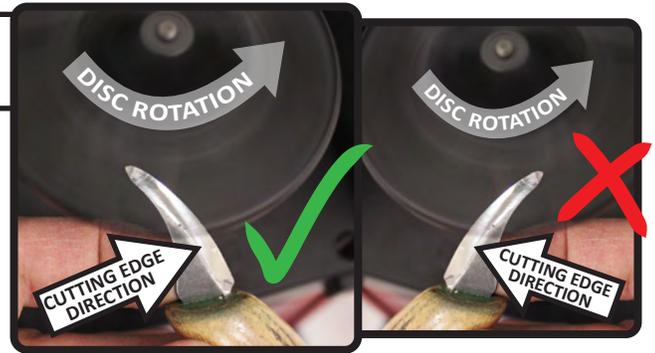
1 Micron
Item# R-361-1





The motor rotation is **COUNTER CLOCKWISE**.

ALWAYS KEEP SHARP EDGES OR TIPS IN THE SAME DIRECTION AS THE ROTATION!



HOLDING THE WORKPIECE

- With **BOTH** hands, Hold the workpiece directly **UNDER** the disc.
- Make **GENTLE**, uniform contact between the **SPINNING** disc and the **EDGE** to be sharpened.
- **ALWAYS WORK WITHIN THE SEE-THRU AREA OF THE DISC!**

ANIE'S TIP: Know what you want to accomplish and use the correct abrasive for the task.

Using the right abrasives increases productivity, the quality of your work and the longevity of your abrasives.

Always start off with a finer abrasive, you can use a coarser grade if you need more abrasive power.



AVOID WORKING OR SLIDING OFF THE EDGE OF THE DISC!

This will prevent damage to the **BACKPAD** or the workpiece.

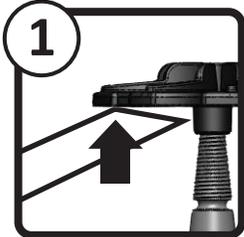


ANIE'S TIP: To improve visibility of the surface or edge you are working on, darken it with a black marker (Sharpie™) or use a marker color that contrasts with the surface to be worked. The marker gets erased on contact with the abrasive.



MAINTAINING THE CORRECT ANGLE

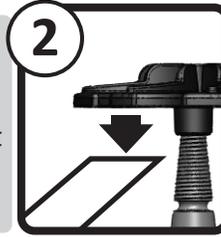
To maintain the angle of your flat workpieces. Follow these steps.



STEP 1: Lightly make contact with the "back" of the edge to the disc.



STEP 2: Touch the entire width of the edge flat against the disc. Hold in place.



STEP 3: When desired result is achieved, disconnect the tool from the abrasive by lowering it. **DO NOT SLIDE OFF THE DISC! THIS CAN RUIN THE ANGLE OF THE EDGE**

TIPS FOR SHARPENING LONG FLAT TOOLS (Knives, Planer Blades & Similar)



FIND THE EDGE ANGLE (as shown in STEPS 1-2 above), then **GRADUALLY FEED** the workpiece's edge under the disc while keeping a **FULL** and **FLAT** contact. Work from the inner to the outer edge. You may stop anytime by simply lowering the workpiece as described above in STEP 3.

- **ALWAYS KEEP SHARP EDGES OR TIPS IN THE SAME DIRECTION AS THE ROTATION!**
- **AVOID "SEE-SAWING" THE PIECE ON THE DISC! (NOTE: This can cause unnecessary roundness)**
- **LOWER THE WORKPIECE WHEN DONE, DO NOT SLIDE OFF THE EDGE OF THE DISC!**

TIPS FOR SHARPENING BEVELED TOOLS (Gouges, Auger Bits & Similar)



For workpieces with rounded edges, keep in mind that they generally have a **FLAT** EDGE which simply contours the rounded surface of the workpiece.

A- Make contact with the **FLAT** EDGE to be worked on. (See STEP 2 above)

B- Then, in a **GRADUAL MOTION**, move the workpiece so as to follow its **ROUNDED SHAPE** while maintaining full contact with the **FLAT** EDGE. Stop when the desired result is achieved.

For lathe gouges with a fingernail shape:

Move the handle of the tool with pendulum-like motion while performing steps **A & B** here.

SHARPENING & TOOLMAKING STEPS

FOR METAL* CUTTING TOOLS

SETUP



Apply CUSHIONS to BACKPADS.
FELT does not need a cushion.



Apply abrasives onto BACKPADS
(with the CUSHIONS applied).



Prepare FELT DISC as shown in your
USER'S GUIDE and VIDEO

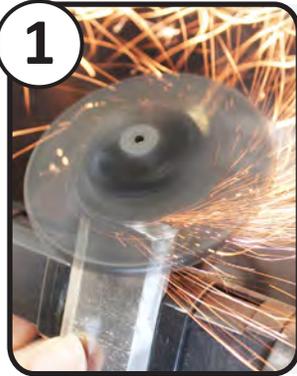


SAFETY FIRST!
Always wear eye
and respiratory
protection.

IMPORTANT: Stay within your see-thru area of the disc. Avoid pointing cutting edges into the disc
NOTE: You can use the TOOL REST accessory to sharpen with precision. (p.14-15)

FOLLOW STEPS FROM TOP TO BOTTOM

Available in 3" & 4" diameter



1

STEP 1 GRIND, SHAPE and BEVEL EDGES

Follow these steps for grinding and shaping.
Use **3M Purple Ceramic** abrasives.

Speed: Maximum
Pressure: Light and consistent

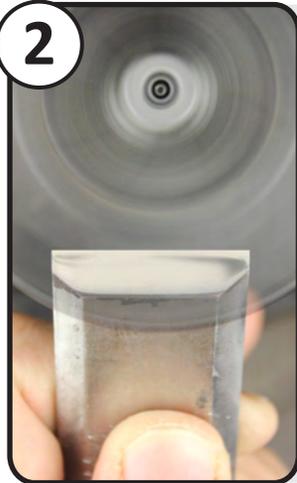
Follow this order:
80 Grit, 120 Grit, then 220 Grit.

1a **80 Grit**
Item# AC-13080-6

1b **120 Grit**
Item# AC-13120-6

1c **220 Grit**
Item# AC-13220-6

START



2

STEP 2 SHARPEN, HONE and MAINTAIN EDGES

Follow these steps for re-sharpening and honing.
Use **3M Trizact** abrasives, the colorful discs.

Speed: Maximum
Pressure: Light and consistent

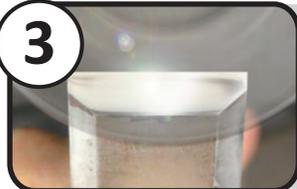
Follow this order:
Coarse Green
Medium Pink
Fine Blue
Very Fine Orange

2a **Coarse**
Item# AT-13035-6

2b **Medium**
Item# AT-13020-6

2c **Fine**
Item# AT-13010-6

2d **Very Fine**
Item# AT-13005-6



3

STEP 3 POLISH METALS

Use the **FELT DISC** to get a final polish on your metal.

Speed: Maximum
Pressure: Light and consistent

3 **FELT DISC**
Item# B-301

USE WITH COMPOUND
Item#: C-103



FINISH



OPTIONAL

DEBURRING (OPTIONAL)

Use **3M Radial Brushes** (6 & 1 Micron) to sweep
the burr away from the cutting edge or flute.

Speed: Maximum

O1 **6 Micron**
Item# R-362-6

O2 **1 Micron**
Item# R-361-1



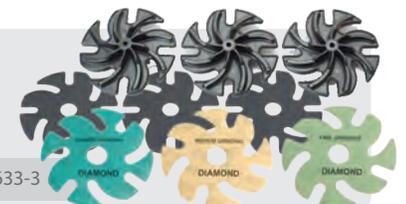
OPTIONAL

FOR CARBIDES AND EXOTIC METALS (82+ HRC scale)

Use **3M Microfinishing Diamond Abrasives**
to sharpen high-carbon steels, cobalt, titanium and others.

Included in **CARBIDE SHARPENING ADD-ON KIT**

O3 Item# K-3633-3



⚠️ NEVER use felt with WATER. It can absorb it and **disintegrate!**
NEVER force a sharp tip into the spinning FELT DISC. It will **DAMAGE** it.
NEVER use outer perimeter of FELT DISC to polish, it may cause loss of control of workpiece.
ALWAYS apply compound from **UNDERNEATH** of wheel, **NOT** from the **EDGE** or the **TOP**.
ALWAYS store FELT and compound in a **DRY** location. It can absorb moisture and disintegrate.

KEEP AWAY FROM WATER!



MOUNT THE FELT DISC ONTO A BACKPAD



- 1-Remove protective film from adhesive side.
- 2-Align SEE-THRU pattern to BACKPAD
- 3-Adhere fully to flat surface of BACKPAD.

ANIE'S TIP: For a showcase shine, use **3M™ EXL SCRATCH-ERASER** (item # S-3601) to prepare piece **BEFORE** polishing. **JEWELRY POLISHING (p.19 Step 2)**

SAND THE FELT DISC BEFORE FIRST USE & IF BLACK SMEARS OCCUR DURING USE



GENTLY SAND THE FELT DISC IF IT IS UNEVEN OR BECOMES DIRTY (LEAVES BLACK SMUDGES)

Run the disc at full speed, sand it flat until it feels smooth and even to the touch. You can use our **3M CERAMIC ABRASIVE SHEETS** (Item # AC-15000-5) mounted onto a rigid support. This technique can also be used to **RE-DRESS** the disc if it develops grooves.

NOTE: Loose particles may be released into the air during this process, wear eye and respiratory protection and use strong vacuum attached to the port on the HOOD.



USE THE FELT DISC



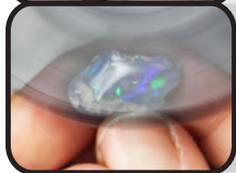
1

APPLY COMPOUND: **COMPOUND** Item#: C-103
 With your **JOOLTOOL** running at **FULL SPEED**, Apply Compound generously



2

POLISH: Polish freely as needed to achieve a high luster. Harder materials may require more compound.
DO NOT USE WITH WATER!
ALWAYS STORE IN DRY LOCATION!



ANIE'S TIP: You can also use the FELT and COMPOUND to polish soft stones such as opals, turquoise.

ANIE'S TIP: AVOID CROSS-CONTAMINATION. Have a FELT DISC for polishing metals and another FELT DISC for polishing stones.

This will prevent build-up of metal particles on the FELT and scratching your finished lapidary pieces.

ANIE'S EXTRA TIP: IF YOUR FELT STARTS TO LEAVE BLACK SMEARS ON YOUR WORKPIECE, YOU MAY BE USING TOO MUCH COMPOUND. TO REMOVE THE SMEARS, SIMPLY USE THE **"SAND THE FELT DISC BEFORE FIRST USE"** STEPS (AS SHOWN ABOVE) THEN POLISH YOUR WORKPIECE AGAIN.

⚠️ DO NOT FORCE THE TIP OF SHARP TOOLS OR OBJECTS DIRECTLY INTO THE SPINNING FELT DISC!
 This can create a groove which will need redressing the felt disc. See **PREPARE & MAINTAIN THE FELT WHEEL**

ANIE'S "MAGIC" BUFFING WHEELS



Anie's **PINK MAGIC BUFFING WHEELS** and **YELLOW MAGIC BUFFING WHEELS** are great as a final step to remove fingerprints and achieve a super high luster.

Item# B-305 (shown) & B-303, B-403

POLISHING USING PORTABLE MODE



Use **JOOLTOOL'S** portable mode with the **FLUFFY COTTON BUFFING WHEEL** for removing scratches from headlight lenses or for buffing large items.

METALWORKING STEPS

SHAPING & POLISHING JEWELRY & METAL ITEMS



SAFETY FIRST! Always wear eye and respiratory protection.

FULL METALWORKING AND POLISHING KIT Item# K-1003 or K-2003

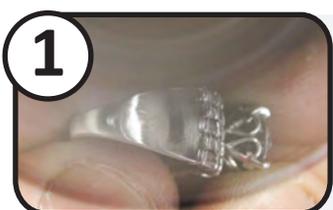
ANIE'S TIPS:

- Always let your abrasives do the work, use a gentle touch, do NOT use force!
- Gently apply your piece to the spinning abrasive disc, making full contact.
- Keep moving your piece to achieve a much-desired uniform shape (or polish)
- You can also use a certain step individually if that is your desired final finish.

NOTE: A JEWELRY PROJECT IS PICTURED BELOW. SAME STEPS CAN ALSO BE APPLIED TO OTHER INDUSTRIES

FOLLOW STEPS FROM TOP TO BOTTOM

Available in 3" & 4" diameter



1 GRIND and SHAPE the piece
Use **3M™ PURPLE CERAMIC** abrasive to remove sprues from castings, grind or shape your piece.
Also available in other grades.

1 PURPLE CERAMIC
Item# AC-13120-6



2 REMOVE SCRATCHES & PRE-POLISH
Use **3M™ EXL SCRATCH-ERASER** abrasive to rub off scratches, scuff marks and porosity, all without removing material!
Also available in other grades.

2 SCOTCHBRITE EXL
Item# S-3601



3 POLISH
Use **SEE-THRU FELT DISC** for crisp, precise polishes. Use **WITH** compound.

3 FELT DISC
Item# B-301



Apply **COMPOUND** on **FELT DISC & BUFFING WHEEL** Item#: C-103



4a BUFF TO A HIGH-POLISH
Use **COTTON BUFFING WHEEL** for a show-quality shine on your pieces. Use **WITH** compound.

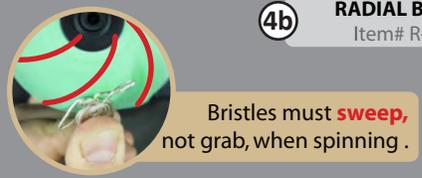
4a BUFFING WHEEL
Item# B-9335



BONUS STEP

4b POLISH DETAILS AND PLATING
Use **3M™ RADIAL BRUSH** to polish hard-to reach details and reliefs. Safe for rhodium plating. Does NOT damage stones. Use **WITHOUT** compound. Also available in other grades.

4b RADIAL BRUSH
Item# R-341-1



ANIE'S TIP: KEEP YOUR FINGERS CLEAN AND PROTECTED
Use **3M™ SELF-ADHERING VETRAPER™** to keep fingers and nails clean! Simply cut to size, wrap over and around. Don't overtighten so you can re-use your "finger caps"! Replacement item#: T-10G



* Except Carbides



SETUP

Apply CUSHIONS to BACKPADS.
FLEX DIAMOND & FELT don't need cushions



Apply abrasives onto BACKPADS (with the CUSHIONS applied).



Use Water Tray to apply water to the workpiece during every step.



HARD-STONE LAPIDARY ADD-ON KIT: Item# K-1001 or K-2001 (For Hard and Soft Stones up to 9.5 on the Mohs scale)

FOLLOW STEPS FROM TOP TO BOTTOM

Available in 3" & 4" diameter

START



1

STEP 1

GRIND and SHAPE your piece

Use X COARSE GRINDING-Diamond abrasive

Speed: High speed with water

THIS DIAMOND DOES NOT NEED A CUSHION

1 X Coarse
Item # DN-36250-1



2

STEP 2

REFINE the shape, remove scratches and PREPARE for a polish:

Use 3M Microfinishing Diamond abrasives to finalize the shape and remove any leftover scratches.

Speed: Medium-High speed with water

2a Coarse
Item # D-3074-2

2b Medium
Item # D-3045-2

2c Fine
Item # D-3030-2

2d Very Fine
Item # D-3020-2



3

STEP 3

POLISH your piece

Polish to a shine using these

3M Premium Diamond abrasives, brown-colored discs.

Speed: Slow Speed (with lots of water)

Pressure: Use gentle, consistent pressure.

3a 3000 Grit
Item # D-33000

3b 8000 Grit
Item # D-38000

3c 50 000 Grit
Item # D-350000



4

FINAL STEP HIGH-POLISH your piece.

Use 3M Cerium Oxide to get a final polish

⚠ DO NOT USE CERIUM ON POROUS STONES

Speed: Slow (with lots of water)

Pressure: Use Use gentle, consistent pressure.

4 FINAL STEP:
Cerium Oxide
Item #: AT-13000-2



4alt ALTERNATE STEP

ALTERNATE FINAL STEP: POLISHING

Some stones polish easily with our FELT DISC
Try this after step 2d for Turquoise, Opal, etc.

Speed: High Speed. DO NOT USE WATER

MAY BE SOLD SEPARATELY

FELT DISC
Item# B-301
Item# B-401



Apply COMPOUND on FELT DISC

Item#: C-103



FINISH

TO REMOVE SCRATCHES OR CHIPS

Repairing scratched or chipped pieces is similar to working on raw (rough) material.

For DEEP Scratches: Start at Step 2c, then continue up to FINAL STEP.

For LIGHT scratches: Start at Step 3a, then continue up to FINAL STEP. Also try ALTERNATE FINAL STEP.

ANIE'S TIP: To avoid scratches on finished piece, follow ALL steps THOROUGHLY & inspect your piece after each step.

CLEANING: Clean abrasives with damp cloth for longer life & performance.

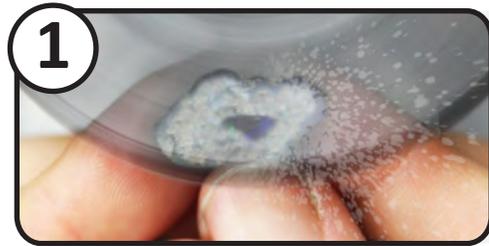


SAFETY FIRST!
Always wear eye and respiratory protection.

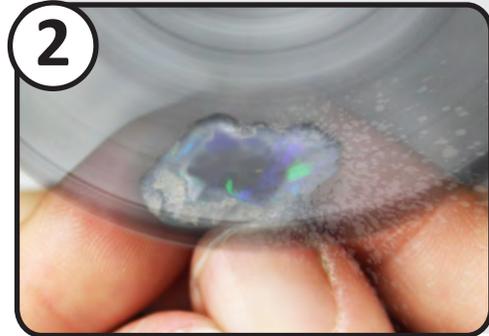
SOFT-STONE LAPIDARY ADD-ON KIT: K-1002 or K-2002 (For Soft Stones: Mohs 7.5 and under)

FOLLOW STEPS FROM TOP TO BOTTOM

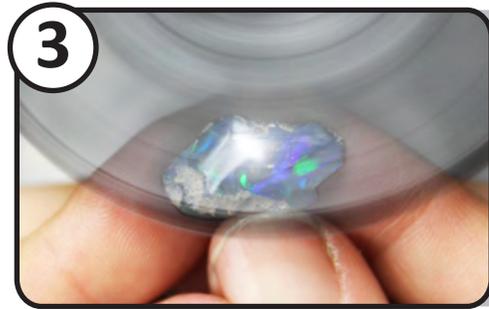
Available in 3" & 4" diameter



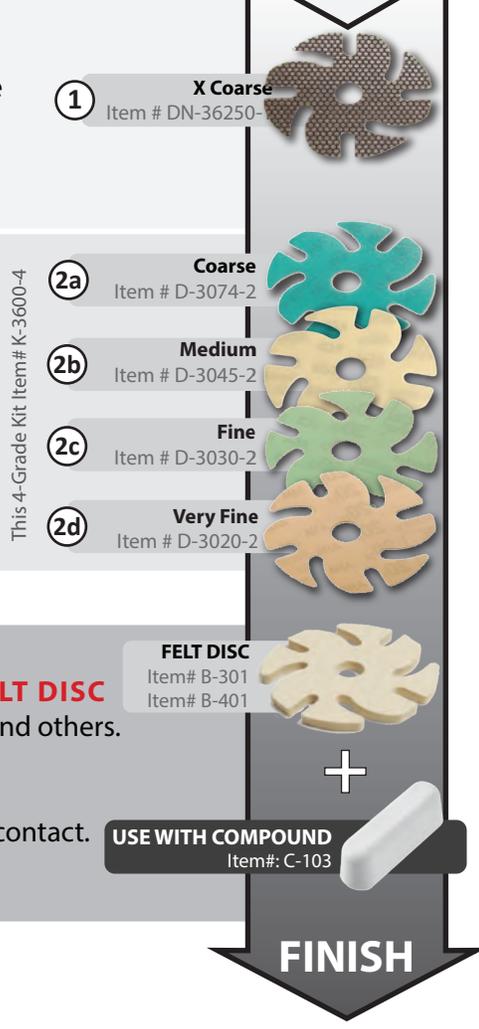
STEP 1
GRIND and SHAPE your stone
Use **3M Flex-Diamond** (COARSE) abrasive
Speed: Medium-High speed with water
Pressure: LIGHT & consistent contact.



STEP 2
REFINE the shape and remove scratches:
Use **3M Microfinishing Diamond** abrasives to finalize the shape and remove any leftover scratches.
Speed: Medium-High speed with water.
Pressure: LIGHT & consistent contact.



FINAL STEP: POLISHING
Some stones polish easily with our **FELT DISC**
Try this after step (2d) for Turquoise, Opal and others.
Speed: High Speed. DO NOT USE WATER
Pressure: LIGHT-MODERATE & consistent contact.



TO REMOVE SCRATCHES OR CHIPS

Repairing scratched or chipped stones is similar to working on rough stones.
For DEEP Scratches: Start at **Step 2c**, then continue up to **FINAL STEP**.
For LIGHT scratches: Often, the **FINAL STEP** is enough to get rid of light scratches.

ANIE'S TIP: To avoid scratches on finished piece, follow ALL steps THOROUGHLY & inspect your piece after each step.

CLEANING: Clean abrasives with damp cloth for longer life & performance.



FLAT TOP DISCS FOR HARD & SOFT STONES + GLASS BOTTLES

SETUP



With abrasive side UP, slide the disc onto the spindle of your JOOLTOOL.



Twist the disc onto the Spindle until locked, but do NOT overtighten.



Use Water Tray to lubricate the workpiece during every step.



Turn the machine ON and work on the TOP ABRASIVE to shape & polish stones, bottles, etc.

FOLLOW STEPS FROM TOP TO BOTTOM

4" ADD-ON KIT: Item# KF-2001

ANIE'S TIP: For best results, follow ALL steps THOROUGHLY & inspect your piece after each step.



SHAPE and GRIND your stone or Glass

Use **3M Flex-Diamond** (COARSE) abrasive to grind your stone or glass into the desired shape.

Speed: Medium speed with water

Pressure: Use light, consistent pressure.



SAND and REMOVE scratches:

Use **3M Microfinishing Diamond** abrasives to finalize the shape and remove any leftover scratches.

Speed: Medium-High speed with water

Pressure: Use light, consistent pressure.



POLISH your piece:

Using **3M Premium Diamond** abrasives, the brown discs.

Speed: Slow Speed (with lots of water)

Pressure: Use gentle, consistent pressure.



HIGH-POLISH your piece.

Use the **FELT DISC** with Compound to get a final polish

Speed: High Speed. DO NOT USE WATER

Pressure: Use gentle, consistent pressure.

START

1 Grinding Diamond



2a Coarse Sanding Diamond



2b Medium Sanding Diamond



2c Fine Sanding Diamond



2d Very Fine Sanding Diamond



3a 3000 Grit Polishing Diamond



3b 8000 Grit Polishing Diamond



3c 50 000 Grit Polishing Diamond



4 FINAL STEP: POLISHING FELT DISC

USE FELT WITH COMPOUND

FINISH

DO NOT WORK ON OR SLIDE OFF THE EDGE OF DISC!

DO NOT WORK IN THE CENTER OF DISC!



SIDE VIEW

SLIDING OFF THE DISC MAY CAUSE UNWANTED STRIATIONS ON THE FINISHED PIECE AND MAY DAMAGE YOUR ABRASIVES



TOP VIEW

WORKING IN THE CENTER PORTION OF THE DISC MAY CAUSE INSTABILITY, UNEVEN FINISHES AND MAY PREMATURELY WEAR OUT YOUR ABRASIVES

CLEANING: Clean abrasives with damp cloth for longer life & performance.

FLAT TOP DISCS FOR SOFT STONES + GLASS BOTTLES

SETUP



With abrasive side UP, slide the disc onto the spindle of your JOOLTOOL.



Twist the disc onto the Spindle until locked, but do NOT overtighten.



Use Water Tray to lubricate the workpiece during every step.



Turn the machine ON and work on the TOP ABRASIVE to shape & polish stones, bottles, etc.

FOLLOW STEPS FROM TOP TO BOTTOM

4" ADD-ON KIT: Item# KF-2002

ANIE'S TIP: For best results, follow ALL steps THOROUGHLY & inspect your piece after each step.



SHAPE and GRIND your stone or Glass

Use **3M Flex-Diamond (COARSE)** abrasive to grind your stone or glass into the desired shape.

Speed: Medium speed with water

Pressure: Use light, consistent pressure.



SAND and REMOVE scratches:

Use **3M Microfinishing Diamond** abrasives to finalize the shape and remove any leftover scratches.

Speed: Medium-High speed with water

Pressure: Use light, consistent pressure.



POLISH your piece.

Use the **FELT DISC** with Compound to get a final polish

Speed: High Speed. DO NOT USE WATER

Pressure: Use light, consistent pressure.

START

① **Grinding**
Diamond



②a **Coarse**
Sanding Diamond



②b **Medium**
Sanding Diamond



②c **Fine**
Sanding Diamond



②d **Very Fine**
Sanding Diamond



③ **FINAL STEP:**
POLISHING FELT
DISC



USE FELT WITH
COMPOUND



FINISH

DO NOT WORK ON OR SLIDE OFF THE EDGE OF DISC!



SIDE VIEW

SLIDING OFF THE DISC MAY CAUSE UNWANTED STRIATIONS ON THE FINISHED PIECE AND MAY DAMAGE YOUR ABRASIVES

DO NOT WORK IN THE CENTER OF DISC!



TOP VIEW

WORKING IN THE CENTER PORTION OF THE DISC MAY CAUSE INSTABILITY, UNEVEN FINISHES AND MAY PREMATURELY WEAR OUT YOUR ABRASIVES

CLEANING: Clean abrasives with damp cloth for longer life & performance.

"FLAT" POLYMER CLAY & RESIN + FLAT PLASTIC WATCH CRYSTAL

SHAPING & POLISHING STEPS FOR FLAT PIECES

IMPORTANT: Do NOT use on pieces with sharp edges. This can increase risk of catching and tearing the abrasive

IMPORTANT: Always use COMPOUND with the same BUFFING WHEEL and keep the other BUFFING WHEEL clean

FOLLOW STEPS FROM TOP TO BOTTOM

POLYMER CLAY ADD-ON KIT: Item# K-1005 or K-2005

Available in 3" & 4" diameter

ANIE'S TIP: For best results, follow ALL steps THOROUGHLY & inspect your piece after each step.

OPTIONAL



SAND hard-to-reach areas

Use **3M Radial Brush** (Pink Color, Pumice grade)
Gently apply the piece to the outer EDGE of the spinning brush.

Speed: Medium-High speed.

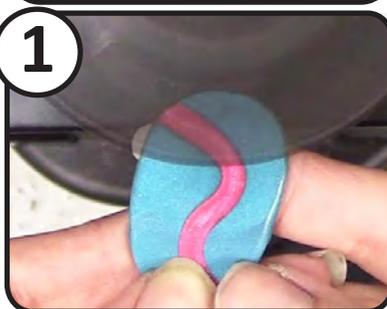
Pressure: Use light, consistent pressure.

0

PUMICE BRUSH
Item# R-343-PUM



1



SAND & REFINE

Use **3M Microfinishing Film**

Apply the piece to the spinning abrasive in a CONTINUOUS CIRCULAR MOTION.

Speed: SLOW speed.

Pressure: Use light, consistent pressure.

ALTERNATE A1

SOLD SEPARATELY
MICROFINISHING FILM
Item# AM-13060-6



ALTERNATE A2

SOLD SEPARATELY
MICROFINISHING FILM
Item# AM-13030-6



1a

MICRO. FILM FINE
Item# AM-13015-6



1b

MICRO. FILM VERY FINE
Item# AM-13009-6



2



PRE-POLISH

Use the **FELT DISC with COMPOUND**

Speed: SLOW speed.

Pressure: Use light, consistent pressure.

2

FELT DISC
Item# B-301



USE WITH COMPOUND
Item#: C-103

3



BUFF with compound

Use the **COTTON BUFF with COMPOUND**

Gently apply the piece with CONTINUOUS CIRCULAR MOTIONS to the outer EDGE of the spinning buff.

Speed: HIGH speed.

Pressure: Use light, consistent contact.

3

BUFFING WHEEL
Item# B-9335



USE WITH COMPOUND
Item#: C-103

4



BUFF without compound

Use the **COTTON BUFF without COMPOUND**

Use VERY LIGHT pressure and move gently in a CONTINUOUS CIRCULAR MOTION.

Speed: HIGH speed.

Pressure: Use light, consistent contact.

4

BUFFING WHEEL
Item# B-9335



FINISH

REPLACING ABRASIVES

1



Remove the worn abrasive (top film)
Be careful to NOT REMOVE the cushion layer from the Backpad while peeling the abrasiv
NOTE: Your cushion may look different

2



Apply new ABRASIVES over the CUSHION.
Ensure that all the fins are fully adhered to the backpad.

"ROUND" POLYMER CLAY & RESIN + DOMED PLASTIC WATCH CRYSTAL

SHAPING & POLISHING STEPS

IMPORTANT: Do **NOT** use on pieces with sharp edges. This can increase risk of catching and tearing the abrasive

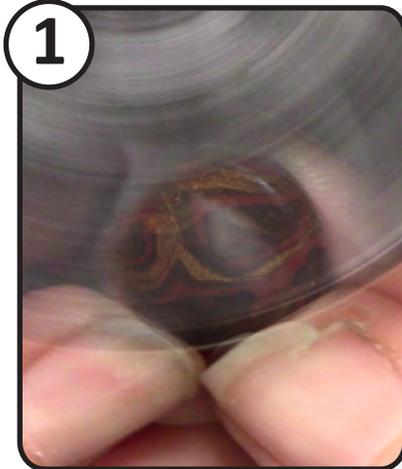
IMPORTANT: Always use COMPOUND with the same BUFFING WHEEL and keep the other BUFFING WHEEL clean

FOLLOW STEPS FROM TOP TO BOTTOM

POLYMER CLAY UPGRADE KIT Item# K-1005-5 or K-2005-5

Available in 3" & 4" diameter

ANIE'S TIP: For best results, follow ALL steps THOROUGHLY & inspect your piece after each step.



1

REFINE the surface of your clay
Use **3M Microfinishing Film abrasives**

Apply the piece to the spinning abrasive.

Speed: VERY SLOW speed.

Pressure: Use light, consistent pressure.

- Steps (a) & (b) grind faster, use them to quickly smooth out bumpier surfaces.
- Steps (c) & (d) are finer, use them for prepping the surface for a high polish.

(3" items shown also available in 4")

1a MICROFINISHING FILM
Item#s AM-13060-6

1b MICROFINISHING FILM
Item#s AM-13030-6

1c MICROFINISHING FILM
Item#s AM-13015-6

1d MICROFINISHING FILM
Item#s AM-13009-6

START



2

Buff the surface WITH compound
Use the **Cotton Buffing Wheel with COMPOUND**
Use VERY LIGHT pressure and move gently in a CONTINUOUS CIRCULAR MOTION.

Speed: HIGH speed.

Pressure: Use light, consistent contact.

2 BUFFING WHEEL
Item# B-9335



USE WITH COMPOUND
Item#: C-103



3

Buff the surface WITHOUT compound
Use the **Cotton Buffing Wheel without COMPOUND.**

Speed: HIGH Speed.

Pressure: LIGHT-MODERATE & consistent contact.

3 BUFFING WHEEL
Item# B-9335



FINISH

REPLACING ABRASIVES



1

Remove the worn abrasive (top film)
Be careful to **NOT REMOVE** the cushion layer from the Backpad while peeling the abrasiv
NOTE: Your cushion may look different



2

Apply new ABRASIVES over the CUSHION.
Ensure that all the fins are fully adhered to the backpad.

GLASS WATCH CRYSTAL + WATCH CASE & BAND FINISHING

FINISHING STEPS FOR GLASS* & CRISP METAL EDGES



1
SETUP
Apply CUSHIONS to BACKPADS.
If purchased for Step 3, the FELT disc does not need a cushion backing.



2
Apply abrasives onto BACKPADS (with the CUSHIONS applied).



3
Use Water Tray to apply water to the workpiece during every step.



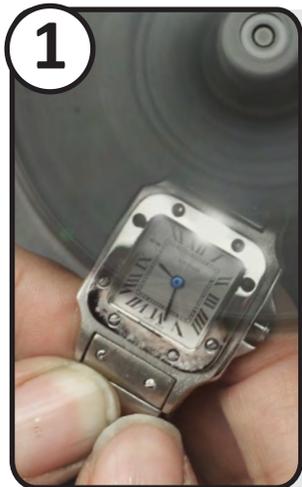
FOLLOW STEPS FROM TOP TO BOTTOM

WATCH CRYSTAL POLISHING ADD-ON KIT: Item# K-1004 or K-2004

Available in 3" & 4" diameter

IMPORTANT: Stay within your see-thru area of the disc. Avoid using the edge to prevent cutting grooves in the piece

ANIE'S PRO TIP: For Crisp, Flat Edges on watch cases & bands, use steps (1a) through (1d). Do **NOT** use Step (2) (Cerium Oxide) on metal. For best results, inspect your piece after each step before continuing.



1

STEP 1 LIGHT BEVELING, SMALL CHIP REMOVAL AND EDGE DEFINITION ON WATCH CASES & BANDS

Follow these steps for scratch removal & pre-polishing
Use **3M TRIZACT** abrasives, the colorful discs.

Speed: Medium speed with lots of WATER
Pressure: Use light, consistent pressure.

Follow this order:
Trizact Green Coarse
Trizact Pink Medium
Trizact Blue Fine



2

STEP 2 POLISH your glass

Use **3M CERIUM OXIDE** to get a final polish
WARNING: Do NOT use Cerium on porous surfaces

Speed: Medium speed with lots of WATER
Pressure: Use light, consistent pressure.



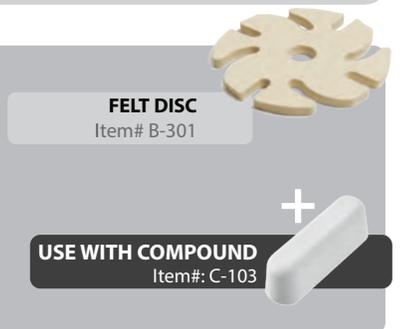
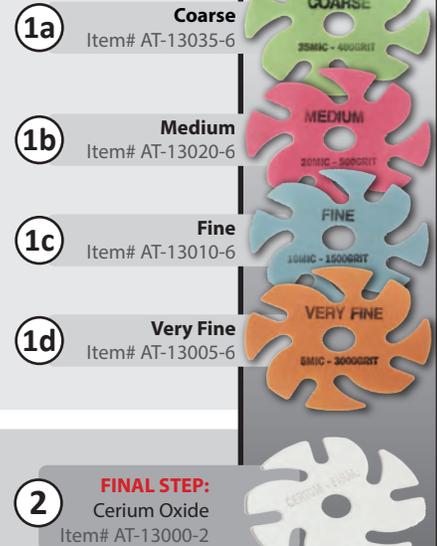
3

ALTERNATE STEP

SOLD SEPARATELY ALTERNATE POLISHING STEP

Some glass can be polished with the **FELT DISC** and Anie's compound. Try this after step (1d). Remember: the **FELT DISC** works great for metal too.

Speed: HIGH speed. Do NOT use WATER
Pressure: Use light, consistent pressure.



* NOT for Mineral Crystal

SAPPHIRE WATCH CRYSTAL

SCRATCH REMOVAL AND POLISHING STEPS

NOTE: Certain kits may have had **SETUP STEPS A & B** already done for you during packaging.



SAFETY FIRST!
Always wear eye and respiratory protection.

IMPORTANT! Only attempt this on a raised crystal that can make full flat physical contact with the abrasives. If the crystal is inaccessible, it will need to be removed from the case before performing these steps.

FOLLOW STEPS FROM TOP TO BOTTOM

SAPPHIRE CRYSTAL POLISHING ADD-ON KIT: Item# K-1014 or K-2009

ANIE'S TIP: To avoid scratches on finished piece, follow ALL steps THOROUGHLY & inspect your piece after each step.

For Unusual, VERY DEEP Scratches: Start at **Step 1a**, then continue down to **FINAL STEP**.
 For DEEP Scratches: Start at **Step 1c**, then continue down to **FINAL STEP**.
 For LIGHT scratches: Start at **Step 2a**, then continue down to **FINAL STEP**.



1 REMOVE VERY DEEP SCRATCHES

Use **3M Microfinishing Diamond** abrasives SOLELY to remove very deep scratches or chips from the crystal.

Speed: Medium to High speed with water
Pressure: Use gentle, constant contact
Motion: Smooth orbital motion

2 REMOVE LIGHT SCRATCHES AND BRING UP THE POLISH

Progressively remove fine scratches and bring up the polish using **3M Premium Diamond** abrasives, the brown discs.

Speed: Slow Speed (with lots of water)
Pressure: Use gentle, constant contact.
Motion: Smooth orbital motion

3 FINISH WITH A MIRROR-LIKE POLISH

Use **3M Cerium Oxide** to get a final polish

Speed: Slow (with lots of water)
Pressure: Use gentle, constant contact.
Motion: Smooth orbital motion



CLEANING: Clean your abrasives regularly with damp cloth for longer life & performance.



SETUP

Apply **CUSHIONS** to **BACKPADS**.
FELT & BUFF don't need cushions.



Apply abrasives onto **BACKPADS**
(with the **CUSHIONS** applied).



Use **Water Tray** to apply water to the
workpiece during every step.

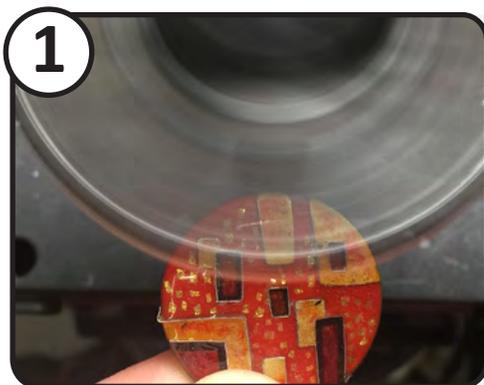


FOLLOW STEPS FROM TOP TO BOTTOM

GLASS & ENAMEL ADD-ON KIT Item# K-1006 or K-2006

Available in 3" & 4" diameter

ANIE'S TIP: For best results, inspect your piece after each step.



1

STEP 1 VERY FAST GRINDING & SHAPING

Use **FINE GRINDING Diamond** abrasive
for progressive material removal.

Speed: High speed with water

Pressure: Moderate, consistent contact

(Also available in
COARSER grades for
quicker material removal)

1 FINE GRINDING
Item # DN-36074-1

STEP 1b (ALTERNATIVE)

Use **3M Microfinishing Diamond (COARSE)**
for more gradual material removal.

Speed: High speed with water

ALT 1b **SOLD SEPARATELY**
COARSE
Item# D-3074-2



2

STEP 2

REFINE the shape and remove scratches:

Use **3M Microfinishing Diamond** abrasives
to finalize the shape and remove any leftover scratches.

2a **MEDIUM**
Item # D-3045-2

STEP 2b (ALTERNATIVE)

Use for more gradual scratch removal.

ALT 2b **SOLD SEPARATELY**
FINE
Item# D-3030-2



3

FINAL STEP

HIGH-POLISH your piece:

Use the **FELT DISC** with compound.

Speed: High Speed. **DO NOT USE WATER**

Pressure: Use gentle but consistent pressure.

3 FELT DISC
Item # B-301

Use with **COMPOUND** Item#: C-103



4 ALTERNATIVE STEP

THIS KIT SOLD SEPARATELY ITEM # K-1002-5 & K-2002-5

FOR A SUPER HIGH POLISH

Use the **3M POLISHING DIAMOND KIT**
for that extra "wet look."

ALT 4a **3000 Grit**
Item # D-33000

ALT 4b **8000 Grit**
Item # D-38000

ALT 4c **50 000 Grit**
Item # D-350000

Speed: Very Slow (with lots of water)

Pressure: Use gentle but consistent pressure.

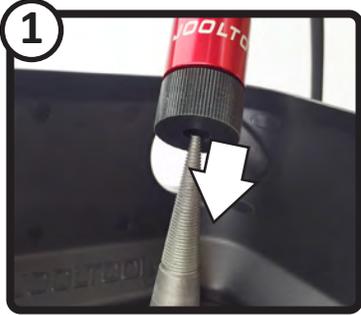
ALT 4d **FINAL STEP:**
Cerium Oxide
Item # AT-13000-2

LAPIDARY UPGRADE KIT Item# K-1002-5 or K-2002-5



! FOR SAFETY: POWER "OFF" YOUR JOOFTOOL BEFORE INSTALLING FLEXSHAFT AND/OR ACCESSORIES

INSTALL THE FLEXSHAFT



Slide the Flexshaft Connector Hub onto the Jooltool spindle. This is similar to installing Backpads onto the Spindle.



Tighten the connector Hub firmly onto the JOOFTOOL spindle.

INSTALL/CHANGE A HANDPIECE



a: Insert the Flexshaft's Paddle (Key) Tip into Handpiece until it snaps & locks in place.
b: To remove: Pull apart



Once installed, test run the JOOFTOOL at various speeds. Rotation should be smooth. If vibration occurs, turn JOOFTOOL off and re-install.

INSTALL BITS (JOOFTOOL Handpiece)



Insert the desired bit into the handpiece chuck/jaw. **Note:** Jaw must be opened wide enough to fit your bit.

Part of Item# K-FH33



Using the chuck key, tighten the jaw. **Note:** Check if the bit is centered by rotating the chuck by hand.

USE BITS (Examples)



Use small brushes for intricate sanding and polishing in hard-to-reach areas.

Item# MK-07704-6



Use MINI 3M Scratch Erasers to clean ring castings and other tubular metal pieces or small items.

Item# MK-3601-3

STORE



Mount Anie's HANDPIECE HOLDER onto your JOOFTOOL and keep your FLEXSHAFT Accessories handy!

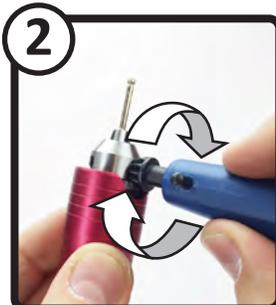
Item# H-Holder

DRILLING

! FOR SAFETY: ALWAYS KEEP FINGERS AND BODY PARTS AWAY FROM DRILLING DIRECTION!



Insert the desired bit into the handpiece chuck/jaw. **Note:** Jaw must be opened wide enough to fit your bit.

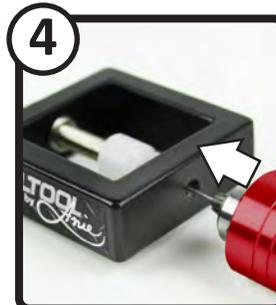


Using the chuck key, tighten the jaw. **Note:** Check if the bit is centered by rotating the chuck by hand.



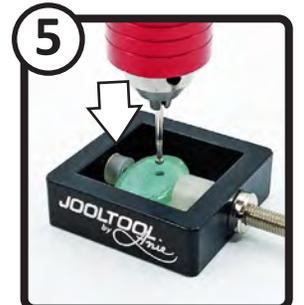
Anie's STONE & PEARL DRILLING RESERVOIR keeps pieces lubricated as your drill in water.

Item# V-120



Use Anie's Pearl Vise for drilling pearls straight through the guide hole.

Item# V-100P



The Pearl Vise is also great for securing small stones while drilling.

DIAMOND MANDREL & POPULAR ACCESSORIES

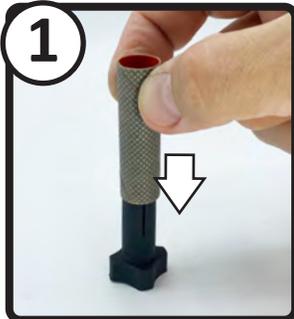
ADDITIONS FOR YOUR JOOLTOOL

(Item availability may change at any time and without notice. For up-to-date information, visit jooltool.com)

⚠ FOR SAFETY: POWER "OFF" BEFORE INSTALLING ACCESSORIES Please use caution, common sense and keep safety a PRIORITY!

DIAMOND SANDING MANDREL FOR METAL & STONES

Mount the abrasive



Slide the abrasive tube of your choice onto the mandrel, starting from the tip.

Note: The FELT comes permanently mounted* on a separate mandrel. (*certain markets)

Item# ZD-8

Mount on Spindle



(2.1) Twist clockwise onto the Spindle of the JOOLTOOL using grip areas at the bottom of the mandrel.

DO NOT OVERTIGHTEN

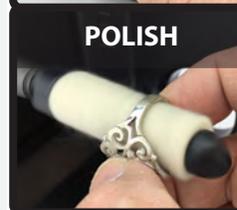
(2.2) Twist counterclockwise to

Turn JOOLTOOL ON

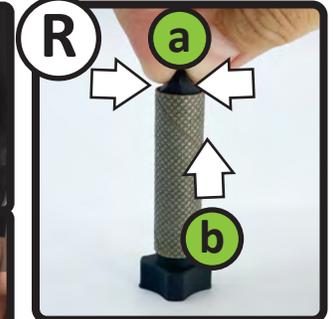


Turn the JOOLTOOL ON and enjoy quick and easy grinding, sanding and polishing inside rings, stones & more.

Note: Mandrel can also be used while in Horizontal Mode. (p.13)



Remove or Change

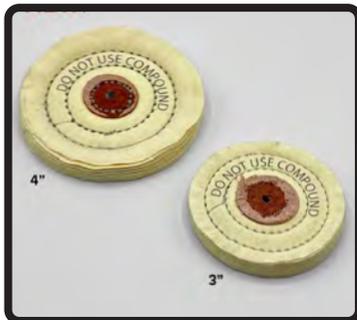


Use Step **(2.2)** to remove mandrel from Spindle

(a) Pinch the tip of the mandrel then, using your other hand, slide the abrasive OFF **(b)**

Restart at Step **(1)** to re-install another.

MAGIC BUFFING WHEELS



YELLOW MAGIC BUFF

These Yellow "Magic" Buffing Wheels work just like classic buffing wheels but provide a higher "Super Polish" without compound. Available in 3" & 4"!

Item# B-303 and B-403



PINK MAGIC BUFF

Use Anie's PINK "Magic" Buffing Wheels (3") to achieve a premium, "Hyper Polish" on metals and certain other materials. All without compound!

Item# B-305

POPULAR POLISHING ACCESSORIES



SAVE-YOUR-HANDS KIT

Anie's "Save Your Hands" Kit allows quickly transform your JOOLTOOL into a multi-functional Bit Holder. Keep two-handed control when working with small bits and delicate pieces.

Item# MK-H-1



RUNTRUE FELT POLISHING CONES

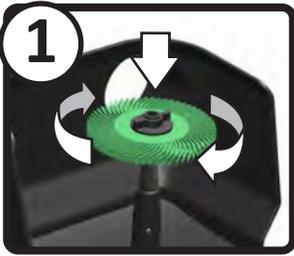
Great for polishing inside bracelets, hoops and more. They run perfectly true! Use with your favorite JOOLTOOL compound. Available in "Wide" and "Narrow" shapes.

Item# ZC-12

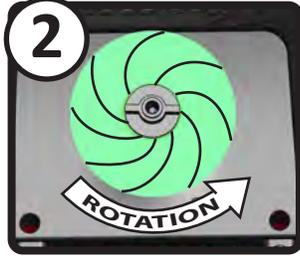
Visit Jooltool.com for more amazing accessories!

⚠ DO NOT USE WITH WATER **⚠ DO NOT USE WITH COMPOUND** **⚠ DO NOT USE ON STONES**

INSTALL & USE



2" & 3" Brushes:
Tighten the brush or Scrubby wheel on the spindle.



NOTE: Brush Bristles must **"sweep"** and NOT **"grab"** when spinning.



Use **FULL** speed. Apply workpiece to the **OUTER EDGE** with light pressure



Can be used with the **FLEXSHAFT** if mounted on the **QUICK-SCREW BRUSH ADAPTOR** (Item #Z-31)

SCRUBBIES



MEDIUM GRADE
-Sand & Smooth out Rough, Sharp Edges
-Remove rust & paint
-Clean up tools



FINE GRADE
-Clean castings
-Remove light rust
-Remove thin paint
-Fine Satin Finish



VERY FINE GRADE
-Super Fine Sanding
-Super Smooth "Buttery" Soft Satin Finish

RADIAL BRUSHES



YELLOW 80 GRIT
STEP 1
-Clean castings
-Remove rust/paint
-Sand & clean up



WHITE 120 GRIT
STEP 2
-Clean castings
-Remove fine rust/thin paint
-Sand & clean up



MAROON 220 GRIT
STEP 3
-Brushed & Satin Finish
-Fine Sanding



BLUE 400 GRIT
STEP 4
-Fine Brushed & Satin Finish
-Very Fine Sanding



PINK PUMICE
STEP 4.5
-Super Fine Sanding
-Light Burnishing
-Safe on Plastics



BEIGE 6 MICRON
STEP 5
-Pre-Polish
-Burnish
-Deburr



GREEN 1 MICRON
STEP 6
-Final Polish
-Ultra Fine Deburring
-Does not scratch stones

SCRUBBY WHEELS are available in the following sizes: 4" (shown) 3", 2", 1", and in SINGLE & DUAL-LAYER options.



4" dual layer
Item# K-4700-3-D shown

BRUSHES are available in the following sizes: 3"(shown) 2", 1", 3/4" and 9/16" diameter.



3"
Item# K-3706-6 shown

36 and 60 Grit 1" Brush grades not depicted in this table for content brevity



SAFETY FIRST! Make sure JOOLTOOL power is "OFF" when performing inspection and adjustments.

If you are unable to perform any of the solutions described below, contact an authorized JOOLTOOL service center

SYMPTOM	POSSIBLE CAUSES	SOLUTIONS
Jooltool will not start	<ol style="list-style-type: none"> 1. JOOLTOOL not plugged in power outlet. 2. Shut-Off Safety Feature Triggered 3. Circuit breaker tripped 	<ol style="list-style-type: none"> 1. Plug JOOLTOOL in power outlet. 2. Reset power adapter or Replace fuse (p. 7) 3. Reset your local circuit breaker
Disc comes off the spindle when turned "ON".	<ol style="list-style-type: none"> 1. Disc not locked on spindle (May happen during first use of disc) 2. Spindle thread worn out 	<ol style="list-style-type: none"> 1. Press down on disc and firmly tighten it onto the spindle (turn clockwise). Disc will self-thread. 2. Replace spindle or use a thin hand file to lightly sharpen thread at the top half-inch of spindle. (To be performed only by JOOLTOOL professionals)
Spindle or Flexshaft Hub does not stay in position	<ol style="list-style-type: none"> 1. Spindle or Flexshaft Hub not locked on motor shaft 2. Incompatible Spindle or Hub 	<ol style="list-style-type: none"> 1. Firmly tighten the set screw securing the Spindle or Flexshaft Hub onto the motor shaft. 2. Replace Spindle or Hub for original Jooltool part
Vibration during use	<ol style="list-style-type: none"> 1. Improperly applied or damaged Abrasive or Cushion on Backpad Disc 2. Incompatible accessory/wheel/disc 3. Damaged or incompatible spindle 4. Damaged motor shaft 	<ol style="list-style-type: none"> 1. Remove misaligned or damaged Abrasive or Cushion from Backpad disc and re-apply with proper alignment of SEE-THRU pattern. 2. Use only original JOOLTOOL accessories 3. Replace spindle with original JOOLTOOL spindle 4. Send unit to JOOLTOOL-authorized service center for repair or replacement.
JOOLTOOL moves during use	<ol style="list-style-type: none"> 1. JOOLTOOL not locked onto base/dock 2. Base not fixed onto workbench/table. 	<ol style="list-style-type: none"> 1. Ensure rear alignment pins are correctly inserted into respective holes and the HOOK on "EJECT" tab is fully locked onto JOOLTOOL body 2. Secure the Base/Dock onto a workbench or table using screws or clamps.
Abrasives wear too quickly	<ol style="list-style-type: none"> 1. Excessive pressure on disc during use 2. Incorrect abrasive grade or type. 3. Incorrect working speed. 4. Insufficient lubrication (water) 	<ol style="list-style-type: none"> 1. Use light/reduced pressure when working (p. 5) 2. Use correct abrasive grade or type: use coarse abrasives for shaping and grinding, use fine abrasives for sanding/prepping, use only polishing abrasives for polishing. Use Diamond abrasives for high-carbon metals or stones of 7+ Mohs scale. 3. Adjust speed for abrasive type & workpiece. Ex: Use low speeds for hard stones and glass. 4. Lubricate abrasives or workpiece during process. Ex: Diamond abrasives require lots of water when working on hard stones. Trizact abrasives require lots of water when working on glass.
Non-uniform surface finish on workpiece	<ol style="list-style-type: none"> 1. Workpiece held immobile too long while working on the abrasive. 2. Abrasive did not fully contact the desired area. 3. Incorrect working speed. 	<ol style="list-style-type: none"> 1. Move piece continuously under the abrasive to change direction of grinding or polishing strokes. 2. Make sure abrasive contacts workpiece fully. To locate the area, mark it with a permanent marker (Sharpie) of contrasting color and work the surface thoroughly. Marker will be erased where the abrasive contacts the surface. This is desired. 3. Adjust speed based on abrasive & workpiece.

Anie sets the highest design and quality standards on the products that bear her name. They go through a rigorous inspection to ensure that our tools give you years of reliable service.

JOOLTOOL by Anie™ makes the following limited warranty to original consumers in the United States:

Limited One (1) Year Warranty on Parts and Labor

This limited warranty extends to the original purchaser or any person receiving this power tool as a gift from the original consumer purchaser (with proof) and to no other purchaser or transferee.

JOOLTOOL by Anie™ warrants this power tool and its parts against any defects in materials and workmanship for a period of one (1) year after the date of original retail purchase. DURING THIS PERIOD, JOOLTOOL by Anie™ will, at its option, repair or replace a defective part or unit without charge to you for parts or labor. All we ask is that you return your JOOLTOOL to our facility. If it is determined that the problem is covered by our warranty, we'll take care of it. All freight to and from our facility is to be paid by the customer. If a replacement is necessary and your product is no longer available, a comparable product will be substituted.

The JOOLTOOL system is tested to withstand normal wear and tear, but is not indestructible and can be damaged by misuse. Our warranty, just like other warranties worldwide, will not cover wear and tear, misuse and/or abusive treatment. Misuse may include, but is not limited to, damage by vehicles, tools, people, animals, falling objects, acts of God, and using the JOOLTOOL system in any manner contrary to the warning/instruction labels and user's guide.

This shall be in lieu of any other warranty, expressed or implied, including, but not limited to, any implied warranty of merchantability or fitness for a particular purpose. The liability of JOOLTOOL under this warranty shall be limited solely to repair or replacement of the tool within the warranty period; and JOOLTOOL by Anie™ shall not be liable, under any circumstances, for consequential or incidental damages, including but not limited to, personal injury or labor costs. This warranty document is effective as of January 1st, 2019. Manufacturing specifications are subject to change without notice.

This warranty applies to the JOOLTOOL machine unit. Abrasives and Accessories may have their own respective warranties. To ensure your complete satisfaction as a JOOLTOOL customer, certain issues can be addressed on a case-by-case basis. We guarantee a timely resolution at a fair price.

Details of your responsibility

The above warranty is subject to the following conditions:

- (1) You must retain your original bill of sale or provide proof of purchase.
- (2) This warranty DOES NOT extend to any JOOLTOOL™ parts that have been lost or discarded by you or to damage to the main JOOLTOOL™ unit or parts caused by fires, misuse, accident, Acts of God (such as lightning, earthquakes, floods, etc,) fluctuations in electric mains power, improper installation, improper maintenance, or use in violation of instructions furnished by the JOOLTOOL™ company; use or malfunction through simultaneous use of this power tool unit and connected equipment; or to units that have been modified or had the serial number removed, altered, defaced, or rendered illegible.
- (3) Units used and/or sold outside the U.S.A. and returned to the manufacturer for repair or replacement are subject to the current restocking fee as well as any applicable shipping fees. Packages must also be insured for their full value.

Thank you for being part of our growing JOOLTOOL community



Anie designed the JOOLTOOL™ to be as compact and light as possible; which makes it a perfect companion at your favorite club meeting, trade show or wherever your projects take you. It's even compatible with 110V to 240V power outlets.

! The tips below are provided as suggestions. Always use common sense when transporting equipment. Transportation rules, laws and regulations are different in each country and can change at any time. Always check with your transportation safety authority for travel compliance of certain items. JOOLTOOL by Anie™ does not guarantee that any or all products meet specific travel/safety requirements. JOOLTOOL, JOOLTOOL by Anie™ and parent/affiliate companies shall not be liable, under any circumstances, for consequential or incidental damages or losses, including but not limited to, property, personal injury, travel and/or labor costs or other losses incurred by use or misuse of the information contained herein.

! ALWAYS MAKE SURE YOUR CARGO IS SECURELY FASTENED TO, OR INSIDE, THE VEHICLE.



CAR, BUS OR MOTORCYCLE

- Clean your JOOLTOOL™ & accessories before packing.
- Roll up and contain your power adapter/cords.
- The Flexshaft attachment can be gently coiled in a smooth knot, but avoid tight bends!

ANIE'S TIP: For the best fit, protection and versatility, use my JOOLTOOL CARRY-ALL bags*.



SHOULDER BAG ORGANIZATION EXAMPLE



ROLLER BAG ORGANIZATION EXAMPLE



JOOLTOOL CARRY-ALL ROLLER BAG
ITEM # JT-BAG-2

JOOLTOOL CARRY-ALL SHOULDER BAG
ITEM # JT-BAG-3



AIRPLANE, BOAT OR OTHER MODES OF TRANSPORT

Some modes of transport require security screening before boarding. To ensure a smoother procedure:

- Remove the **SPINDLE** and all attachments such as the **Flexshaft, Tool Rest and Knobs** from the JOOLTOOL
- Roll the **SPINDLE, wrenches and knobs** in a cloth and conveniently store in the machine's **DRAWER**.



ANIE'S TIP: If travelling internationally, you will only need a plug adapter for the electrical outlets you may encounter. The JOOLTOOL power adapter will automatically convert voltage as needed for the machine. If needed, replacement adapters* can be found at jooltool.com



ANIE'S PRO TIP:

To save even more space, remove the SPINDLE, then remove the HOOD. Flip the HOOD over and position it to "hug" the BODY of the JOOLTOOL. If equipped with the CLEAR VISOR, you can unscrew it or simply leave it open if it fits into your bag. To prevent scratches on the HOOD or VISOR, wrap them with a piece of fabric.

* Subject to availability. Actual item appearance may differ slightly from illustration.

PROJECT EXAMPLES

EXAMPLES OF MATERIALS YOU CAN WORK ON

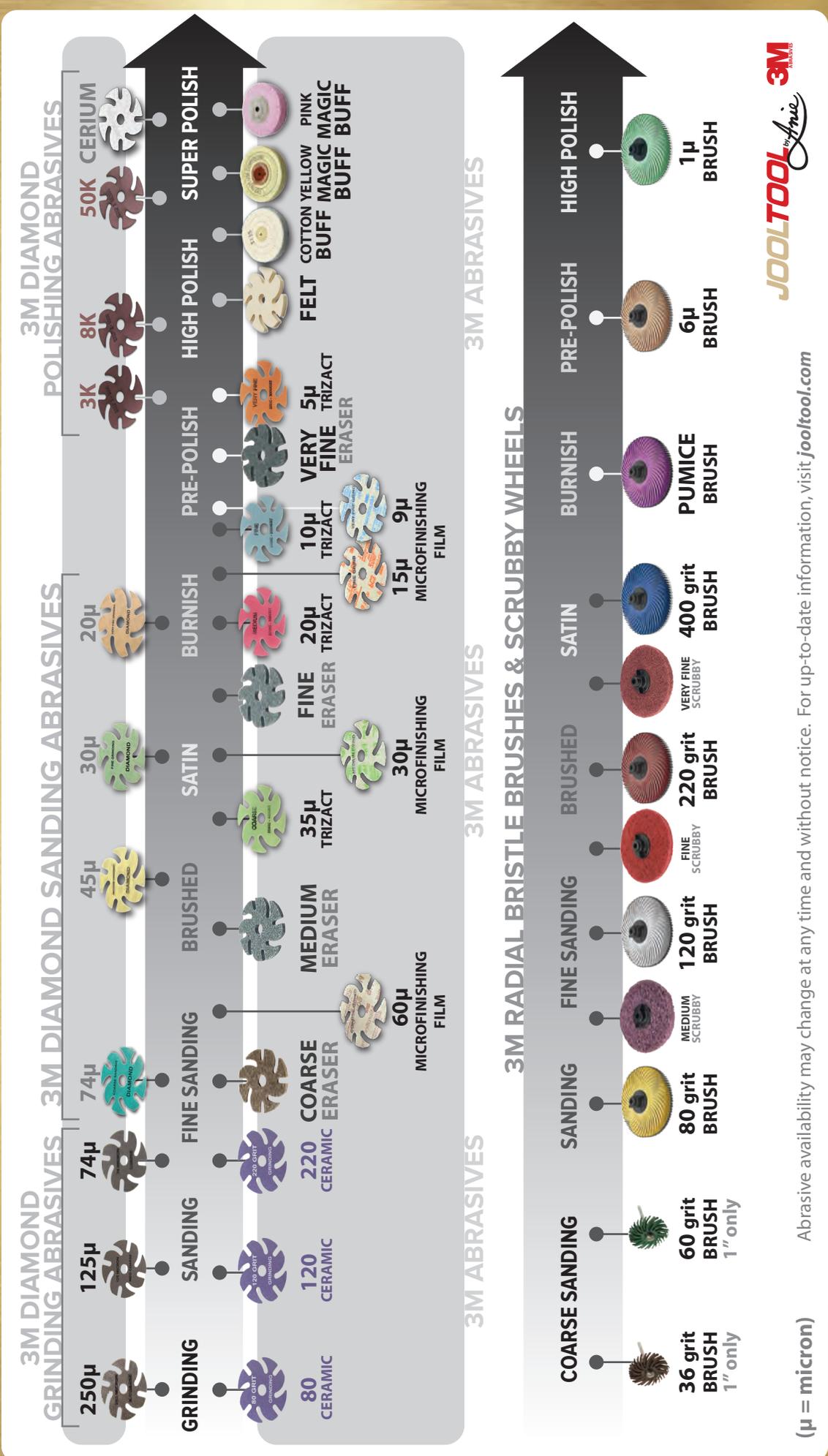
Your SEE-THRU Abrasives allow you to grind, sand, texturize and polish any of these materials... and more!



ABRASIVE CHART

YOUR ABRASIVES, ORGANIZED

This chart organizes your abrasives from most aggressive to most fine. It also helps you visualize the finish you can expect on your workpiece. At the left of the chart, you will find the most **COARSE** abrasives which are used for grinding and shaping. These leave a very rough finish. At the right of the chart are your **FINEST** abrasives. Use these for polishing and buffing. They leave a very high luster on your pieces. The abrasives in the middle are organized respectively; the arrow depicts the steps to follow, from coarse to fine (from left to right). Use the **3M DIAMOND ABRASIVES** for Stones, Glass, Enamel, High-Carbon Steels and more. The **3M ABRASIVES** below can be used on a variety of other materials. The **3M RADIAL BRISTLE BRUSHES** and **SCRUBBY WHEELS** are also organized separately below.



(μ = micron)

Abrasive availability may change at any time and without notice. For up-to-date information, visit jooltool.com



Toll Free: 1-85-JOOLTOOL

Need supplies? Buy them at WWW.JOOLTOOL.COM