

How To Use SEIKO ADHESIVE S-310 (for watch glass)

This is an epoxy adherent with strong adhesion developed specially for fixing a glass to the watch case.

Features

- Strong adhesion: highly resistant to shocks and separation
- Fine finish: forming a transparent film after curing to give very fine finish.
- Excellent stability: free from causing chemical effect on the case, dial and movement (module), and not inflammable as containing no solvent

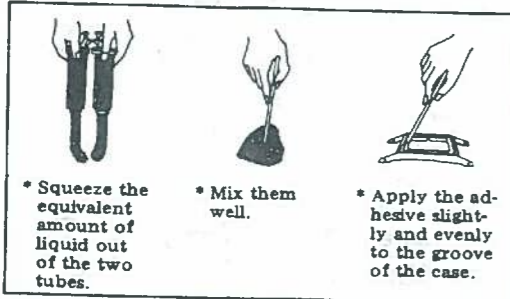
How to use

The adhesive is designed to use after mixing the Liquid A (Base) and Liquid B (Hardener)

1. Be sure to clean the groove of the caseband and adhered portion of the glass with a cloth moistened with alcohol.
2. Squeeze out the equivalent amount of Liquid A (Base) and Liquid B (Hardener) each and mix them well with a spatular matchstick.
3. After mixing, apply the adhesive slightly to the surface to be adhered so that it is uniformly coated and reassemble the glass. Be sure to set the glass correctly so that it may not slant or slacken.
4. Adhering time
  - When left at the normal temperature (24°C) . . . . . 24 hours
  - When left at the temperature of 40°C to 50°C . . . . . 5 to 6 hours

Caution

1. Liquid A and Liquid B do not harden as long as they are in the tube separately. Chemical reaction starts only after mixing. Therefore, use them within one hour after mixing.
2. Be sure to keep a heating temperature below 60°C. Otherwise, the glass may come distorted or deformed.
3. Make sure that a right cap is used to prevent a chemical reaction at the tube opening. Use a red cap for a red tube (Liquid A) and a black cap for a black tube (Liquid B).
4. When the adhesive sticks to your skin or clothing, wash it thoroughly in liquid soap. If still unremovable, use a trichloro-ethylene.
5. Keep the adhesive from children's access.
6. Store the adhesive in a dark and cool place.



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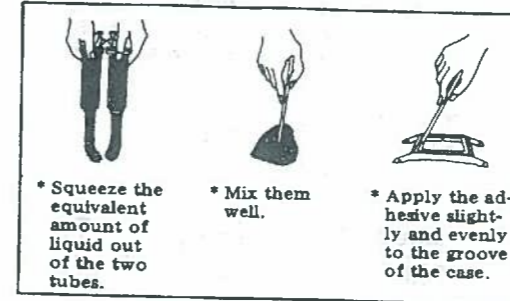
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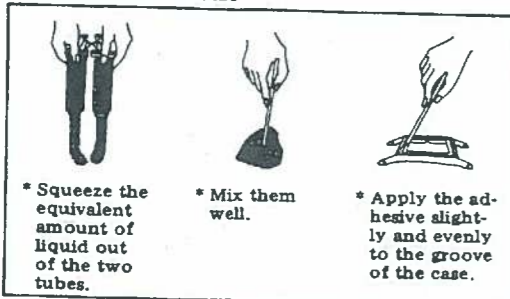
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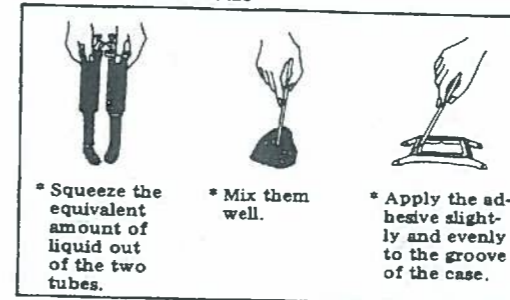
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